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## The KuriCrimp™ System

The KuriCrimp™ System represents the coming together of three Hose Industry leaders: Kuriyama, Alfagomma® and O+P®, to bring you a complete, integrated offering of high quality hydraulic and industrial hose offerings and assembly equipment.







## **ALFAGOMMA**°

KuriCrimp<sup>™</sup> brings together Kuriyama's Kuri Tec<sup>®</sup>, Tigerflex<sup>™</sup>, Piranha<sup>®</sup> and Tipsa<sup>™</sup> thermoplastic hose brands and full line of Kuriyama Couplings; Alfagomma's vast range of industrial and hydraulic rubber hose; and O+P's expansive line of universal hose and tubing processing equipment; culminating in a comprehensive product offering; all supported by Kuriyama's extensive North American Customer Service, Warehousing and Distribution Network.

By taking advantage of the KuriCrimp System Kuriyama becomes your complete hose manufacturer, providing one source for all your hydraulic and industrial hose assembly needs. More than that, you gain access to the resources of not one, but three innovative companies, each highly specialized in their respective fields, meaning you get high quality products and support you can rely on, as well as access to multiple, highly experienced research, design and development departments, with the expertise and desire to work with you to develop custom solutions to your most challenging applications.

#### The O+P Difference

Kuriyama is happy to continue in a strong partnership with O+P. Founded in 1981, O+P brings a fresh sense of exuberance and customer driven design and development to the field of hose and tubing processing equipment.

Well established in Europe, O+P's US office is located in Acton, MA, providing domestic technical product support. As an ISO 9001 manufacturer with a reputation for innovative, highly durable, low maintenance products, O+P produces all of their own mechanical components through their sister manufacturing company Sinde Srl., allowing for streamlined product development and providing for complete quality control oversight from start to finish.





O+P Head Office - Brescia, Italy



Through our KuriCrimp System, we look forward to adding value to your business. Please visit our KuriCrimp.com website to learn more. Thank you.





## **COMPARISON**



	KC1-H47L	KC1-H47E	KC1-H47PM	KC1-H47PI
Crimping Force (ton)	57	110	110	110
Max. Capacity 1-2 Wire Braided (in)	3/4	1	1	1
Max. Capacity 4 Spiral (in)	NA	NA	NA	NA
Max. Capacity 6 Spiral (in)	NA	NA	NA	NA
Max. Capacity Industrial (in)	NA	NA	NA	NA
Power	Hand, Air or Battery	Hand, Air or Battery	Hand	Air
Max. Opening with Dies (mm / in)	49 / 1.93	49 / 1.93	49 / 1.93	49 / 1.93
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	KC1-H64PM	KC1-H64PI	KC2-J67	KC1-H83L
Crimping Force (ton)	132	132	190	150
Max. Capacity 1-2 Wire Braided (in)	1 1/2	1 1/2	1 1/2	1 1/2
Max. Capacity 4 Spiral (in)	1 1/4*	1 1/4*	1 1/4*	1 1/4*
Max. Capacity 6 Spiral (in)	NA	NA	NA	NA
Max. Capacity Industrial (in)	NA	NA	NA	NA
Power	Hand	Air	1.5 HP (110 V)	3.0 HP (110V)
Max. Opening with Dies (mm / in)	69 / 2.72	69 / 2.72	67 / 2.64	79 / 3.11
Page Number	9	10	11	12

<sup>\* 1 1/4&</sup>quot; up to 4,000 PSI, 1" up to 5,000 PSI







## KC1-H47L Series



#### **DESCRIPTION**

With its compact design, built-in carrying handle, and weighing a mere 28 lbs., this crimper is one for the road, perfect for on-site service in remote spots. Its powered by either a separate hand, pneumatic or battery powered pump (sold separately).

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KC1-H47L

#### **INCLUDED ACCESSORIES**





Die Segment Change Tool KCDCT-H39

Carry Handle

#### OPTIONAL ACCESSORIES (PGS. 41 - 48)



**Battery Pump** 

KC1-H47L-BPP



Hand Pump

KC1-H47E-HP





Air Pump KC1-H47L-PAP

Case and Dies KC1-H47E-DIECASE

## Hose Capacity (in) 1 – 2 Wire 3/4

NA

90° Fittings	3/8	<b>3</b> /
Industrial	NA	
Opening Diameter		
Max. With Dies (mm / in)		49 / 1.93
By Die Size (mm / in)		Die Size + <b>20 / 0.79</b>
Crimper Size		
L x W x H (in)		10.0 x 10.9 x 18.9
Weight (lbs)		28
Part Number		Pump Info

#### **CONTROL MECHANISM**



KC1-H47L

4 SP / 6 SP

Dial micrometer, with electric limit switch indicating when the crimp diameter is reached.

Hand, Air or Battery

Die Series		Di	e Range (mr	n)
H39			6 – 29	
Die Number	Crimp Range (mm)	Closed Diameter (mm)	Length (mm)	Weight (lbs/ea)
KCDH39-6	6.0 - 8.0	6	55	4.0
KCDH39-8	8.0 - 10.0	8	55	4.0
KCDH39-10	10.0 - 12.0	10	55	4.0
KCDH39-12	12.0 - 14.0	12	55	4.0
KCDH39-14	14.0 - 16.0	14	55	4.0
KCDH39-16	16.0 - 19.0	16	55	4.0
KCDH39-19	19.0 - 22.0	19	55	4.0
KCDH39-22	22.0 - 25.0	22	55	4.0
KCDH39-25	25.0 - 29.0	25	65	4.0
KCDH39-29	29.0 - 34.0	29	65	4.0

#### **BATTERY PUMP INFO**

#### KC1-H47L-BPP

- One 14.4V battery (PN# BATT-H47E) included
- Charger included
- Compact and lightweight (only 18 lbs.)

#### **CASE AND DIES INFO**

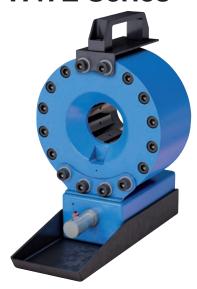
#### **KC1-H47E-DIECASE**

Case with eight dies (10, 12, 14, 16, 19, 22, 25 and 29 mm) available (sold separately)





## **KC1-H47E Series**



#### **DESCRIPTION**

With its compact design, built-in carrying handle, and weighing a mere 52 lbs., this crimper is one for the road, perfect for on-site service in remote spots. Its powered by either a separate hand, pneumatic or battery powered pump (sold separately).

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 KC1-H47E

#### **INCLUDED ACCESSORIES**





Die Segment Change Tool KCDCT-H39

Carry Handle

#### OPTIONAL ACCESSORIES (PGS. 41 - 48)









Hand Pump KC1-H47E-HP

Air Pump KC1-H47E-PAP

Battery Pump KC1-H47E-BPP

Support Frame KC1-H47E-BASE





Case and Dies KC1-H47E-DIECASE

Custom Made Dies

# Hose Capacity (in) Crimping Force (ton) 1 - 2 Wire 1 4 SP / 6 SP NA 90° Fittings 3/8 Industrial NA

Illuustilai	INA	
Opening Diameter		
Max. With Dies (mm / in)		49 / 1.93
By Die Size (mm / in)		Die Size + <b>20 / 0.79</b>
Crimper Size		
L x W x H (in)		7.87 x 12.36 x 12.60
Weight (lbs)		52
Part Number		Pump Info
KC1-H47E		Hand, Air or Battery

#### **CONTROL MECHANISM**



**Die Series** 

Dial micrometer, with electric limit switch indicating when the crimp diameter is reached.

H39	·	6 - 29		
Die Number	Crimp Range (mm)	Closed Diameter (mm)	Length (mm)	Weight (lbs/ea)
KCDH39-6	6.0 - 8.0	6	55	4.0
KCDH39-8	8.0 - 10.0	8	55	4.0
KCDH39-10	10.0 - 12.0	10	55	4.0
KCDH39-12	12.0 - 14.0	12	55	4.0
KCDH39-14	14.0 - 16.0	14	55	4.0
KCDH39-16	16.0 - 19.0	16	55	4.0
KCDH39-19	19.0 - 22.0	19	55	4.0
KCDH39-22	22.0 - 25.0	22	55	4.0
KCDH39-25	25.0 - 29.0	25	65	4.0
KCDH39-29	29.0 - 34.0	29	65	4.0

#### **BATTERY PUMP INFO**

#### KC1-H47E-BPP

- One 14.4V battery (PN# BATT-H47E) included
- Charger included
- Compact and lightweight (only 18 lbs.)

#### CASE AND DIES INFO

Die Range (mm)

#### **KC1-H47E-DIECASE**

Case with eight dies (10, 12, 14, 16, 19, 22, 25 and 29 mm) available (sold separately)





## **KC1-H47PM Series**



#### **DESCRIPTION**

Looking for a reliable crimper that won't take up a lot of space? With its small footprint the KC1-H47PM is a perfect fit for crowded shops. Its small size also makes it suitable for quick trips into the field.

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KC1-H47PM

#### **INCLUDED ACCESSORIES**







Die Segment Change Tool KCDCT-H39

Hand Pump

Die Storage Drawer

#### OPTIONAL ACCESSORIES (PGS. 41 - 48)





Case and Dies KC1-H47E-DIECASE

Custom Made Dies

Hose Capacity (in)		Crimping Force (ton)
1 – 2 Wire	1	
4 SP / 6 SP	NA	110
90° Fittings	3/8	110
Industrial	NA	

	·	
Opening Diameter		
Max. With Dies (mm / in)	49 / 1.93	
By Die Size (mm / in)	Die Size + <b>20 / 0.79</b>	
Crimper Size		
L x W x H (in)	15.4 x 20.7 x 11.8	
Weight (lbs)	71	
Part Number	Pump Info	
KC1-H47PM	Hand	

#### **CONTROL MECHANISM**



Dial micrometer, with electric limit switch indicating when the crimp diameter is reached.

Die Series		Di	e Range (mi	n)
H39			6 – 29	
Die Number	Crimp Range (mm)	Closed Diameter (mm)	Length (mm)	Weight (Ibs/ea)
KCDH39-6	6.0 - 8.0	6	55	4.0
KCDH39-8	8.0 - 10.0	8	55	4.0
KCDH39-10	10.0 - 12.0	10	55	4.0
KCDH39-12	12.0 - 14.0	12	55	4.0
KCDH39-14	14.0 - 16.0	14	55	4.0
KCDH39-16	16.0 - 19.0	16	55	4.0
KCDH39-19	19.0 - 22.0	19	55	4.0
KCDH39-22	22.0 - 25.0	22	55	4.0
KCDH39-25	25.0 - 29.0	25	65	4.0
KCDH39-29	29.0 - 34.0	29	65	4.0





## KC1-H47PI Series



#### **DESCRIPTION**

Looking for a reliable crimper that won't take up a lot of space? With its small footprint the KC1-H47PI is a perfect fit for crowded shops. Its small size also makes it suitable for quick trips into the field.

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KC1-H47PI

#### **INCLUDED ACCESSORIES**







Die Segment Change Tool KCDCT-H39

Air Pump\*

Die Storage Drawer

#### OPTIONAL ACCESSORIES (PGS. 41 - 48)





Case and Dies KC1-H47E-DIECASE

**Custom Made Dies** 

## Hose Capacity (in) Crimping Force (ton) 1 - 2 Wire 1 4 SP / 6 SP NA 90° Fittings 3/8 Industrial NA

Opening Diameter	
Max. With Dies (mm / in)	49 / 1.93
By Die Size (mm / in)	Die Size + <b>20 / 0.79</b>
Outure of Cine	

Crimper Size	
L x W x H (in)	14.9 x 16.9 x 15.7
Weight (lbs)	84

Part Number	Pump Info
KC1-H47PM	Air

#### **CONTROL MECHANISM**



Dial micrometer, with electric limit switch indicating when the crimp diameter is reached.

Die Series		Di	e Range (mi	n)
H39			6 – 29	
Die Number	Crimp Range (mm)	Closed Diameter (mm)	Length (mm)	Weight (Ibs/ea)
KCDH39-6	6.0 - 8.0	6	55	4.0
KCDH39-8	8.0 - 10.0	8	55	4.0
KCDH39-10	10.0 - 12.0	10	55	4.0
KCDH39-12	12.0 - 14.0	12	55	4.0
KCDH39-14	14.0 - 16.0	14	55	4.0
KCDH39-16	16.0 - 19.0	16	55	4.0
KCDH39-19	19.0 - 22.0	19	55	4.0
KCDH39-22	22.0 - 25.0	22	55	4.0
KCDH39-25	25.0 - 29.0	25	65	4.0
KCDH39-29	29.0 - 34.0	29	65	4.0



<sup>\*</sup> Separate air compressor needed to operate



## KC1-H64PM Series



#### **DESCRIPTION**

Portable and powerful. Its built-in carrying handle and 95 lbs. weight makes it excellent for switching between on-site and in-shop use. Crimps up to 1 1/2" two wire, and 1 1/4" 4 SP hydraulic hoses.

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KC1-H64PM

#### **INCLUDED ACCESSORIES**







Die Segment Change Tool

Hand Pump

Carry Handle

#### OPTIONAL ACCESSORIES (PGS. 41 - 48)





**Custom Made Dies** 

Battery Pump KC1-H64-BPP

#### **BATTERY PUMP INFO**

#### KC1-H64-BPP

- One 14.4V battery (PN# BATT-H47E) included
- Charger included
- Compact and lightweight (only 18 lbs.)

Hose Capacity (in)		Crimping Force (ton)
1 – 2 Wire	1 1/2	
4 SP / 6 SP	1 1/4* / 1	122
90° Fittings	NA	<b>132</b>
Industrial	NA	

\* 1 1/4" up to 4,000 PSI. 1" up to 5,000 PSI.

Opening Diameter	
Max. With Dies (mm / in)	69 / 2.72
By Die Size (mm / in)	Die Size + <b>15 / 0.59</b>
Crimper Size	
L x W x H (in)	12.0 x 10.1 x 12.2
Weight (lbs)	95

Part Number	Pump Info
KC1-H64PM	Hand or Battery (Optional)

#### **CONTROL MECHANISM**



Dial micrometer, with electric limit switch indicating when the crimp diameter is

Die Series		Di	e Range (mr	n)
H64			6 - 54	
Die Number	Crimp Range (mm)	Closed Diameter (mm)	Length (mm)	Weight (Ibs/ea)
KCDH64-6	6.0 - 8.0	6	46	4.0
KCDH64-8	8.0 - 10.0	8	46	4.0
KCDH64-10	10.0 - 12.0	10	46	4.0
KCDH64-12	12.0 - 14.0	12	46	4.0
KCDH64-14	14.0 - 16.0	14	46	4.0
KCDH64-16	16.0 - 19.0	16	46	4.0
KCDH64-19	19.0 - 22.0	19	55	4.0
KCDH64-22	22.0 - 25.0	22	55	4.0
KCDH64-25	25.0 - 29.0	25	55	4.0
KCDH64-29	29.0 - 34.0	29	60	4.0
KCDH64-34	34.0 - 38.0	34	60	4.0
KCDH64-38	38.0 - 42.0	38	65	4.0
KCDH64-42	42.0 - 46.0	42	65	4.0
KCDH64-46	46.0 - 50.0	46	65	4.0
KCDH64-50	50.0 - 54.0	50	65	4.0
KCDH64-54	54.0 - 58.0	54	65	4.0
KCDH64-50	50.0 - 54.0	50	65	4.0







#### **DESCRIPTION**

Portable and powerful. Its built-in carrying handle and 95 lbs. weight makes it excellent for switching between on-site and in-shop use. Crimps up to 1 1/2" two wire, and 1 1/4" 4 SP hydraulic hoses.

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 KC1-H64PI

#### **INCLUDED ACCESSORIES**







Die Segment Change Tool

Air Pump

Carry Handle

#### OPTIONAL ACCESSORIES (PGS. 41 - 48)



Custom Made Dies

Hose Capacity (in)		Crimping Force (ton)
1 – 2 Wire	1 1/2	
4 SP / 6 SP	1 1/4* / 1	122
90° Fittings	NA	<b>132</b>
Industrial	NΔ	

\* 1 1/4" up to 4,000 PSI. 1" up to 5,000 PSI.

Opening Diameter	
Max. With Dies (mm / in)	69 / 2.72
By Die Size (mm / in)	Die Size + <b>15 / 0.59</b>

Crimper Size	
L x W x H (in)	12.0 x 10.1 x 12.2
Weight (lbs)	95

Part Number	Pump Info
KC1-H64PI	Air

#### **CONTROL MECHANISM**



Dial micrometer, with electric limit switch indicating when the crimp diameter is reached

Die Series		Die	Range (mr	)
H64			6 - 54	
Die Number	Crimp Range (mm)	Closed Diameter (mm)	Length (mm)	Weight (lbs/ea)
KCDH64-6	6.0 - 8.0	6	46	4.0
KCDH64-8	8.0 - 10.0	8	46	4.0
KCDH64-10	10.0 - 12.0	10	46	4.0
KCDH64-12	12.0 - 14.0	12	46	4.0
KCDH64-14	14.0 - 16.0	14	46	4.0
KCDH64-16	16.0 - 19.0	16	46	4.0
KCDH64-19	19.0 - 22.0	19	55	4.0
KCDH64-22	22.0 - 25.0	22	55	4.0
KCDH64-25	25.0 - 29.0	25	55	4.0
KCDH64-29	29.0 - 34.0	29	60	4.0
KCDH64-34	34.0 - 38.0	34	60	4.0
KCDH64-38	38.0 - 42.0	38	65	4.0
KCDH64-42	42.0 - 46.0	42	65	4.0
KCDH64-46	46.0 - 50.0	46	65	4.0
KCDH64-50	50.0 - 54.0	50	65	4.0
KCDH64-54	54.0 - 58.0	54	65	4.0



**Crimping Force (ton)** 



## KC2-J67 Series



#### **DESCRIPTION**

An extremely powerful, vertical unit, with a robust 190 tons of crimping force. Crimps up to 1 1/2" two wire, and up to 1 1/4" 4,000 PSI and 1" 5,000 PSI, hydraulic hoses. Uses color coded rubber cage dies for easier handling and identification.

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#### OPTIONAL ACCESSORIES (PGS. 41 - 48)







Die Rack DIERACK-J67

**Custom Made Dies** 

Alternate Die Type **Pusher Plate** PUSHPLATE-J67T (Inquire for details)



Die Rack DIEBASE-J67

Quick Change Die Tool KCQCT-J67

1 - 2 Wire 1 1/2 4 SP / 6 SP 1 1/4 / NA **190** 90° Fittings 1 1/2 Industrial NA

Opening Diameter	
Max. With Dies (mm / in)	67 / 2.64
By Die Size (mm / in)	NA
Crimper Size	
L x W x H (in)	20.2 x 19.3 x 20.5
Weight (lbs)	195
Part Number	Motor Info
KC2-J67-110/1	1.5 HP (110 V) 1 PH
Hydraulic Fluid	
Туре	ISO 32

#### **CONTROL MECHANISM**



Amount

**Hose Capacity (in)** 

Digital dial micrometer & electromechanical power control. Easily switches between English and metric values.

5.5L = 1.45 Gal.

Die Series		Die	Range (mm	)
J67			10 – 54	
Die Number	Crimp Range (mm)	Closed Diameter (mm)	Length (mm)	Weight (lbs/ea)
KCDJ67-6	6.0 - 8.0	6	75	14.5
KCDJ67-8	8.0 - 10.0	8	75	14.5
KCDJ67-10	10.0 - 12.0	10	75	14.5
KCDJ67-12	12.0 - 14.0	12	75	14.5
KCDJ67-14	14.0 - 16.0	14	75	14.5
KCDJ67-16	16.0 - 19.0	16	75	14.5
KCDJ67-19	19.0 - 22.0	19	75	14.5
KCDJ67-22	22.0 - 25.0	22	75	14.5
KCDJ67-25	25.0 - 29.0	25	75	14.5
KCDJ67-29	29.0 - 34.0	29	75	14.5
KCDJ67-34	34.0 - 38.0	34	75	14.5
KCDJ67-38	38.0 - 42.0	38	75	14.5
KCDJ67-42	42.0 - 46.0	42	75	14.5
KCDJ67-46	46.0 - 50.0	46	75	14.5
KCDJ67-50	50.0 - 54.0	50	75	14.5
KCDJ67-54	54.0 - 58.0	54	75	14.5





## KC1-H83L Series



#### **DESCRIPTION**

A highly precise unit that packs a punch. Its small footprint makes it an ideal fit for shops where space is at a premium. A horizontal version of the KC2-J67.

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KC1-H83L

### INCLUDED ACCESSORIES



Die Segment Change Tool

#### OPTIONAL ACCESSORIES (PGS. 41 - 48)







Production Quick Change Die Tool KCPQCT-H83L



Custom Made Dies



Die Rack (12 pc.) DIERACK-H83L

Hose Capacity (in)		Crimping Force (ton)
1 – 2 Wire	1 1/2	
4 SP / 6 SP	1 1/4 / 1	150
90° Fittings	3/4	<b>150</b>
Industrial	NA	

Opening Diameter	
Max. Without Dies (mm / in)	94 / 3.70
Max. With Dies (mm / in)	79 / 3.11
By Die Size (mm / in)	Die Size + <b>25 / 0.99</b>

Crimper Size	
L x W x H (in)	22.5 x 25.3 x 20.7
Weight (lbs)	249

Part Number	Motor Info
KC1-H83L-110/1	3.0 HP (110 V) 1 PH
Hydraulic Fluid	
Type	ISO 46

#### **CONTROL MECHANISM**



Amount

- Dial micrometer with locking switch
- Electromechanical controls with power, open/close and emergency off buttons

30L = 7.93 Gal.

Die Series		Die	Range (mm	)
H83L			6 – 54	
Die Number	Crimp Range (mm)	Closed Diameter (mm)	Length (mm)	Weight (lbs/ea)
KCDH83L-6	6.0 - 8.0	6	60	4.0
KCDH83L-8	8.0 - 10.0	8	60	4.0
KCDH83L-10	10.0 - 12.0	10	60	4.0
KCDH83L-12	12.0 - 14.0	12	60	4.0
KCDH83L-14	14.0 - 16.0	14	60	4.0
KCDH83L-16	16.0 - 19.0	16	60	4.0
KCDH83L-19	19.0 - 22.0	19	60	4.0
KCDH83L-22	22.0 - 25.0	22	60	4.0
KCDH83L-25	25.0 - 29.0	25	60	4.0
KCDH83L-29	29.0 - 34.0	29	70	4.0
KCDH83L-34	34.0 - 38.0	34	70	4.0
KCDH83L-38	38.0 - 42.0	38	85	4.0
KCDH83L-42	42.0 - 46.0	42	85	4.0
KCDH83L-46	46.0 - 50.0	46	85	4.0
KCDH83L-50	50.0 - 54.0	50	85	4.0
KCDH83L-54	54.0 - 58.0	54	75	4.0





		-	





### **COMPARISON**









	KC1-H83	KC3-H83	KC1-H130	KC3-H130
Crimping Force (ton)	150	198	210	210
Max. Capacity 1-2 Wire Braided (in)	1 1/2	1 1/2	2	2
Max. Capacity 4 Spiral (in)	1 1/4	1 1/4	2	2
Max. Capacity 6 Spiral (in)	1	1	1 1/4	1 1/2*
Max. Capacity Industrial (in)	1 1/2	1 1/2	3	3
Max. Opening without Dies (mm / in)	111 / 4.37	111 / 4.37	154 / 6.06	154 / 6.06
Max. Opening with Dies (mm / in)	96 / 3.78	96 / 3.78	108 / 4.25	108 / 4.25
Power	4.0 HP (230 V)	5.0 HP (230 V)	2.9 HP (230 V)	5.5 HP (230 V)
Page Number	15	16	17	18

<sup>\*</sup> Limited to intermittent use with 5,000 PSI Alfagomma hose using 1-pc fittings









	KC1-H135	KC3-H135	KC3-H144	KC3-H170
Crimping Force (ton)	330	345	440	308
Max. Capacity 1-2 Wire Braided (in)	2	2	2 1/2	2
Max. Capacity 4 Spiral (in)	2	2	2 1/2	2
Max. Capacity 6 Spiral (in)	2	2	2	2*
Max. Capacity Industrial (in)	3	3	4	<b>4</b> <sup>†</sup>
Max. Opening without Dies (mm / in)	162 / 6.38	162 / 6.38	203 / 7.99	219 / 8.62
Max. Opening with Dies (mm / in)	139 / 5.47	139 / 5.47	176 / 6.93	192 / 7.56
Power	7.5 HP** (230 V)	7.5 HP (230 V)	7.5 HP (230 V)	7 HP (230 V)
Page Number	19	20	21	22

<sup>\*</sup> Limited to 5,000 PSI Alfagomma hose using 1-pc fittings



<sup>\*\* 5.5</sup> HP for single phase

<sup>†</sup> Up to 5" depending on hose and coupling type



## **Standard Volume Crimpers**

## KC1-H83 Series



#### **DESCRIPTION**

A highly precise unit that packs a punch. Its small footprint makes it an ideal fit for shops where space is at a premium.

Now available in 12V for mobile service trucks.

View Up To Date Info -



**⟨** SCAN OR VISIT KOA.link/ KC1-H83

#### **INCLUDED ACCESSORIES**



Die Segment Change Tool

#### OPTIONAL ACCESSORIES (PGS. 41 - 48)











KCQCT-H69

**Production Quick** Change Die Tool KCPQCT-H69



**Electric Foot Pedals** PEDAL-KC1







Die Rack (12 pc.) DIERACK-H69



Marking Dies

Hose Capacity (in)		Crimping Force (ton)
1 – 2 Wire	1 1/2	
4 SP / 6 SP	1 1/4 / 1	150
90° Fittings	1 1/4	<b>150</b>
Industrial	1 1/2	

Opening Diameter	
Max. Without Dies (mm / in)	111 / 4.37
Max. With Dies (mm / in)	96 / 3.78
By Die Size (mm / in)	Die Size + <b>42 / 1.65</b>

Crimper Size	
L x W x H (in)	23.2 x 23.2 x 21.2
Weight (lbs)	264
12V – L x W x H (in)	19.9 x 16.5 x 16.3
12V – Weight (lbs)	200

Part Number	Motor Info
KC1-H83-230/1	4.0 HP (230 V) 1 PH
KC1-H83-230/3	4.0 HP (230 V) 3 PH
KC1-H83-12V	4.0HP (12V)

Hydraulic Fluid	
Туре	ISO 46
Amount (230V)	30L = 7.93  Gal.
Amount (12V)	6L = 1.59 Gal.

#### **CONTROL MECHANISM**



- Dial micrometer with locking switch
- Electromechanical controls with power, open/close and emergency off buttons

Die Series	Die Range (mm)
H69	6 – 54

H69			6 – 54	
Die Number	Crimp Range (mm)	Closed Diameter (mm)	Length (mm)	Weight (Ibs/ea)
KCDH69-6	6.0 - 8.0	6	60	4.0
KCDH69-8	8.0 - 10.0	8	60	4.0
KCDH69-10	10.0 - 12.0	10	60	4.0
KCDH69-12	12.0 - 14.0	12	60	4.0
KCDH69-14	14.0 - 16.0	14	60	4.0
KCDH69-16	16.0 - 19.0	16	60	4.0
KCDH69-19	19.0 - 22.0	19	60	4.0
KCDH69-22	22.0 - 25.0	22	60	4.0
KCDH69-25	25.0 - 29.0	25	60	4.0
KCDH69-29	29.0 - 34.0	29	70	4.0
KCDH69-34	34.0 - 38.0	34	70	4.0
KCDH69-38	38.0 - 42.0	38	85	4.0
KCDH69-42	42.0 - 46.0	42	85	4.0
KCDH69-46	46.0 - 50.0	46	85	4.0
KCDH69-50	50.0 - 54.0	50	85	4.0
KCDH69-54	54.0 - 58.0	54	75	4.0





## KC3-H83 Series



#### **DESCRIPTION**

With a new intuitive MACH interface including USB crimp library support and additional improvements all-around, this crimper greatly increases crimping efficiency.

View Up To Date Info -



**<** SCAN OR VISIT KOA.link/ KC3-H83

#### CONTROL MECHANISM NEW



- Full-color, touch-screen display
- Stores up to 1000 crimp specifications
- Built-in crimp diameter calculator
- Adjustable reopen diameter
- USB port option for data transfer
- Industrial hose crimp calculator

#### **INCLUDED ACCESSORIES**



PEDAL-ES







Crimp Calculator



Die Segment Change Tool

#### OPTIONAL ACCESSORIES (PGS. 41 - 48)







Quick Change Die Tool KCQCT-H69



**Production Quick** Change Die Tool KCPQCT-H69



Die Holder Base (12 pc.)DIEBASE-H69



Die Rack (12 pc.) DIERACK-H69





**Custom Made Dies** 



**Crimping Force (ton)** 

Opening Diameter	
Max. Without Dies (mm / in)	111 / 4.37
Max. With Dies (mm / in)	96 / 3.78
By Die Size (mm / in)	Die Size + <b>42 / 1 65</b>

1 1/2

1 1/4 / 1

1 1/4

1 1/2

**Hose Capacity (in)** 

1 - 2 Wire

4 SP / 6 SP

90° Fittings

Industrial

Crimper Size	
L x W x H (in)	27.2 x 24.3 x 29.9
Weight (lbs)	485

Part Number	Motor Info
KC3-H83-230/1	5.0 HP (230 V) 1 PH
KC3-H83-230/3	5.0 HP (230 V) 3 PH

Hydraulic Fluid	
Туре	ISO 46
Amount	70L = 18.50 Gal.

Die Series	Die Range (mm)
H69	6 – 54

Die Number	Crimp Range (mm)	Closed Diameter (mm)	Length (mm)	Weight (lbs/ea)
KCDH69-6	6.0 - 8.0	6	60	4.0
KCDH69-8	8.0 - 10.0	8	60	4.0
KCDH69-10	10.0 - 12.0	10	60	4.0
KCDH69-12	12.0 - 14.0	12	60	4.0
KCDH69-14	14.0 - 16.0	14	60	4.0
KCDH69-16	16.0 - 19.0	16	60	4.0
KCDH69-19	19.0 - 22.0	19	60	4.0
KCDH69-22	22.0 - 25.0	22	60	4.0
KCDH69-25	25.0 - 29.0	25	60	4.0
KCDH69-29	29.0 - 34.0	29	70	4.0
KCDH69-34	34.0 - 38.0	34	70	4.0
KCDH69-38	38.0 - 42.0	38	85	4.0
KCDH69-42	42.0 - 46.0	42	85	4.0
KCDH69-46	46.0 - 50.0	46	85	4.0
KCDH69-50	50.0 - 54.0	50	85	4.0
KCDH69-54	54.0 - 58.0	54	75	4.0

Marking Dies





## **Standard Volume Crimpers**

## KC1-H130 Series



#### **DESCRIPTION**

The KC1-H130 is a powerful yet economical shop crimper with the ability to crimp up to 2" 4 SP, 1 1/4" 6 SP hydraulic as well as industrial hose up to 3".

View Up To Date Info -



⟨ SCAN OR VISIT

KOA.link/

KC1-H130

#### **INCLUDED ACCESSORIES**



Die Segment Change Tool

Hose Capacity (in)		Crimping Force (ton)
1 – 2 Wire	2	
4 SP / 6 SP	2 / 1 1/4	275
90° Fittings	2	<b>275</b>
Industrial	3	

Opening Diameter	
Max. Without Dies (mm / in)	154 / 6.06
Max. With Dies (mm / in)	108 / 4.25
By Die Size (mm / in)	Die Size + <b>35 / 1.38</b>

Crimper Size	
L x W x H (in)	26.2 x 23.1 x 26.0
Weight (lbs)	454

Part Number	Motor Info
KC1-H130-230/1	2.9 HP (230 V) 1 PH
KC1-H130-230/3	2.9 HP (230V) 3 PH

Die Series	Die Range (mm)
H119	6 – 96

Hydraulic Fluid	
Туре	ISO 46
Amount	22L = 5.82 Gal.

#### **CONTROL MECHANISM**



- Dial micrometer with locking switch
- Electromechanical controls with power, open/close and emergency off buttons

#### OPTIONAL ACCESSORIES (PGS. 41 - 48)



Quick Change Die Tool KCQCT-H119



Production Quick Change Die Tool KCPQCT-H130



Die Holder Base (18 pc.) DIEBASE-H130



Die Rack (8 pc.) DIERACK-H119



Electric Foot Pedals PEDAL-KC1



Cleaning and CC1 Lubrication Kit CALKIT-H130



Custom Made Dies



Marking Dies

- 1 Refer to pg. 23 for available dies
- Ask us about potential 12V and 24V KC1-H130 crimper options.





## KC3-H130 Series



#### **DESCRIPTION**

The production oriented KC3-H130 takes a step up in size capabilities, with the ability to crimp 2" wire braid and 4 SP hydraulic hose, as well as 1 1/2" 5,000 PSI 6 SP hydraulic hose intermittently. The new intuitive MACH interface improves efficiency and reduces crimp cycle times.

#### View Up To Date Info -



**<** SCAN OR VISIT KOA.link/

KC3-H130

#### **INCLUDED ACCESSORIES**







Electric Foot Pedal PEDAL-ES

Crimp Calculator

Die Segment Change Tool

#### **Hose Capacity (in) Crimping Force (ton)** 1 - 2 Wire 2 4 SP / 6 SP 2 / 1 1/2\* 210 90° Fittings 2 Industrial 3

\*1 1/2" limited to intermittent use with 5,000 PSI hose & 1-pc fittings

Opening Diameter	
Max. Without Dies (mm / in)	154 / 6.06
Max. With Dies (mm / in)	108 / 4.25
By Die Size (mm / in)	Die Size + <b>35 / 1.38</b>

Crimper Size	
L x W x H (in)	29.9 x 27.1 x 28.7
Weight (lbs)	650

Part Number	Motor Info
KC3-H130-230/1	5.5 HP (230 V) 1 PH
KC3-H130-230/3	5.5 HP (230 V) 3 PH

Die Series	Die Range (mm)
H119	6 – 96

Hydraulic Fluid	
Туре	ISO 46
Amount	65L = 17.18 Gal.

#### CONTROL MECHANISM NEW





**MACH** 

- Full-color, touch-screen display
- Stores up to 1000 crimp specifications
- Built-in crimp diameter calculator
- Adjustable reopen diameter
- USB port option for data transfer
- Industrial hose crimp calculator

#### OPTIONAL ACCESSORIES (PGS. 41 - 48)



Quick Change Die Tool KCQCT-H119



**Production Quick** Change Die Tool KCPQCT-H135



Die Holder Base (18 pc.) DIEBASE-H119



Die Rack (8 pc.) DIERACK-H119



**Back Limit Switch** 



Cleaning and Lubrication Kit CALKIT-H130



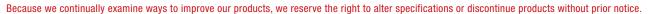
**Custom Made Dies** 



**Back Mirror** MIRROR-H130



1 Refer to pg. 23 for available dies







## **Standard Volume Crimpers**

## KC1-H135 Series



#### **DESCRIPTION**

A powerful, economical crimper that gets the job done. Handles all styles of hydraulic hose up to 2", as well as industrial hose up to 3".

View Up To Date Info —



⟨SCAN OR VISIT

KOA.link/

KC1-H135

#### **INCLUDED ACCESSORIES**



Die Segment Change Tool

Hose Capacity (in)		Crimping Force (ton)
1 – 2 Wire	2	
4 SP / 6 SP	2	220
90° Fittings	2	<b>330</b>
Industrial	3	

Opening Diameter	
Max. Without Dies (mm / in)	162 / 6.38
Max. With Dies (mm / in)	139 / 5.47
By Die Size (mm / in)	Die Size + <b>43 / 1.69</b>

Crimper Size	
L x W x H (in)	30.7 x 24.8 x 28.1
Weight (lbs)	704

Part Number	Motor Info
KC1-H135-230/1	7.5 HP (230 V) 1 PH
KC1-H135-230/3	7.5 HP (230 V) 3 PH

Die Series	Die Range (mm)
H119	6 – 96

Hydraulic Fluid	
Туре	ISO 46
Amount	55L = 14.53 Gal.

#### **CONTROL MECHANISM**



- Dial micrometer with locking switch
- Electromechanical controls with power, open/close and emergency off buttons

#### OPTIONAL ACCESSORIES (PGS. 41 - 48)



Quick Change Die Tool KCQCT-H119



Production Quick Change Die Tool KCPQCT-H135



Die Holder Base (18 pc.) DIEBASE-H119



Die Rack (8 pc.) DIERACK-H119



Electric Foot Pedals PEDAL-KC1



Cleaning and Lubrication Kit CALKIT-H135



Custom Made Dies



Marking Dies



Back Mirror MIRROR-H135/170

- 1 Refer to pg. 23 for available dies
- **?** Ask us about potential 12V and 24V KC1-H135 crimper options.





2

2 2

3

**Crimping Force (ton)** 

162 / 6.38

139 / 5.47

Die Size + 43 / 1.69

32.2 x 29.5 x 32.2

1.047

**Motor Info** 

7.5 HP (230 V) 3 PH

Die Range (mm)

6 - 96

ISO 46

110L = 29.06 Gal.

## KC3-H135 Series



#### **DESCRIPTION**

The production oriented KC3-H135 is a powerful shop crimper that handles all types and sizes of hydraulic hose up to 2" and industrial hose up to 3". The new intuitive MACH interface improves efficiency and reduces crimp cycle times.

View Up To Date Info -



**⟨** SCAN OR VISIT KOA.link/ KC3-H135

#### **INCLUDED ACCESSORIES**







PFDAL-FS

**Change Tool** 

#### Electric Foot Pedal Crimp Calculator Die Segment

#### OPTIONAL ACCESSORIES (PGS. 41 - 48)



Quick Change Die Tool KCQCT-H119



**Production Quick** Change Die Tool KCPQCT-H135



Die Holder Base (18 pc.) DIEBASE-H119



Die Rack (8 pc.) DIERACK-H119



**Hose Capacity (in)** 

**Opening Diameter** 

Max. Without Dies (mm / in)

Max. With Dies (mm / in)

By Die Size (mm / in)

**Crimper Size** LxWxH(in)

Weight (lbs)

**Part Number** 

**Die Series** 

H119

Type

Amount

KC3-H135-230/3

**Hydraulic Fluid** 

**MACH** 

CONTROL MECHANISM NEW

1 - 2 Wire

4 SP / 6 SP

90° Fittings

Industrial

Back Limit Switch



**Back Mirror** MIRROR-H135/170



Cleaning and Lubrication Kit CALKIT-H135

• Full-color, touch-screen display

• Built-in crimp diameter calculator

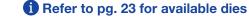
• Industrial hose crimp calculator

• Adjustable reopen diameter • USB port option for data transfer

• Stores up to 1000 crimp specifications



**Custom Made Dies** 













## **Standard Volume Crimpers**

## KC3-H144 Series



#### **DESCRIPTION**

The KC3-H144 is a powerful crossover crimper that handles all types and sizes of hydraulic hose and industrial hose up to 4". The new intuitive MACH interface improves efficiency and reduces crimp cycle times. Reduction dies included.

View Up To Date Info -



⟨ SCAN OR VISIT

KOA.link/

KC3-H144

#### **INCLUDED ACCESSORIES**







Crimp Calculator



Die Segment Change Tool

# Hose Capacity (in) Crimping Force (ton) 1 - 2 Wire 2 1/2 4 SP / 6 SP 2 1/2 90° Fittings 2 Industrial 4

Opening Diameter	
Max. Without Dies (mm / in)	203 / 7.99
Max. With Dies (mm / in)	176 / 6.93
By Die Size (mm / in)	Die Size + <b>45 / 1.77</b>

Crimper Size	
L x W x H (in)	33.0 x 30.3 x 33.6
Weight (lbs)	1,213

Part Number	Motor Info
KC3-H144-230/3	7.5 HP (230 V) 3 PH

Die Series	Die Range (mm)
H119	6 – 96

\*Note: the KCPQCT-H135 works with the KC3-H144 series crimper.

Hydraulic Fluid	
Туре	ISO 46
Amount	110L = 29.06 Gal.

#### CONTROL MECHANISM NEW



**MACH** 

- Full-color, touch-screen display
- Stores up to 1000 crimp specifications
- Built-in crimp diameter calculator
- Adjustable reopen diameter
- USB port option for data transfer
- Industrial hose crimp calculator

#### OPTIONAL ACCESSORIES (PGS. 41 - 48)



Quick Change Die Tool KCQCT-H119



Production Quick Change Die Tool KCPQCT-H135



Die Holder Base (18 pc.) DIEBASE-H119



Die Rack (8 pc.) DIERACK-H119



Back Limit Switch



Back Mirror MIRROR-H144



Cleaning and Lubrication Kit CALKIT-H144



Custom Made Dies



Marking Dies

1 Refer to pg. 23 for available dies

following proper guidance, this crimper's voltage can be field configured by qualified personnel to 208V or 480V 3 PH





## KC3-H170 Series



#### **DESCRIPTION**

The widest opening of all the Standard Volume Crimpers makes this crimper ideal for industrial hose. It makes an excellent hydraulic hose crimper as well, handling up to 2" wire braid and 4 SP hose, along with our 6 SP hoses up to 5000 PSI using S Series, 1-piece fittings. Reduction dies included.

View Up To Date Info -



**⟨** SCAN OR VISIT KOA.link/ KC3-H170

#### **INCLUDED ACCESSORIES**







Electric Foot Pedal Crimp Calculator PEDAL-ES



Die Segment Change Tool

#### **Hose Capacity (in) Crimping Force (ton)** 1 - 2 Wire 2 4 SP / 6 SP 2 / 2\* 308 90° Fittings 2 Industrial 4†

\*2" limited to 5,000 PSI hose using 1-pc fittings †Up to 5" depending on hose and coupling type

Opening Diameter	
Max. Without Dies (mm / in)	219 / 8.62
Max. With Dies (mm / in)	192 / 7.56
By Die Size (mm / in)	Die Size + <b>61 / 2.42</b>

Crimper Size	
L x W x H (in)	32.2 x 31.9 x 32.9
Weight (lbs)	1,102

I di l'Italianoi	Motor IIII0
KC3-H170-230/3	7 HP (230 V) 3 PH
Die Series	Die Range (mm)
H119 & H144	6 – 131^

<sup>^</sup> Custom Dies available to 138 mm

Hydraulic Fluid	
Туре	ISO 46
Amount	110L = 29.06 Gal.

#### CONTROL MECHANISM NEW



Part Number

**MACH** 

- Full-color, touch-screen display
- Stores up to 1000 crimp specifications
- Built-in crimp diameter calculator
- Adjustable reopen diameter
- USB port option for data transfer
- Industrial hose crimp calculator

#### OPTIONAL ACCESSORIES (PGS. 41 - 48)



Quick Change Die Tool KCQCT-H119



**Production Quick** Change Die Tool KCPQCT-H135



Die Holder Base (18 pc.)DIEBASE-H119



Die Rack (8 pc.) DIERACK-H119



**Back Limit Switch** 



**Back Mirror** MIRROR-H135/170



Cleaning and Lubrication Kit CALKIT-H144



Custom Made Dies



Marking Dies

- 1 Refer to pg. 23 for available dies
- following proper guidance, this crimper's voltage can be field configured by qualified personnel to 208V or 480V 3 PH







## **KCDH Series**

**Available Dies** 

#### FOR KC1-H130, KC3-H130, KC1-H135, KC3-H135, KC3-H144 AND KC3-H170 SERIES CRIMPERS

Die Number	Crimp Range (mm)	Closed Diameter (mm)	Length (mm)	Weight (lbs/ea)
KCDH119-6	6.0 - 8.0	6.0	60	11.7
KCDH119-8	8.0 - 10.0	8.0	60	11.7
KCDH119-10	10.0 - 12.0	10.0	60	11.7
KCDH119-12	12.0 - 14.0	12.0	60	11.7
KCDH119-14	14.0 - 16.0	14.0	60	11.7
KCDH119-16	16.0 - 19.0	16.0	60	11.7
KCDH119-19	19.0 - 22.0	19.0	60	11.7
KCDH119-22	22.0 - 25.0	22.0	60	12.2
KCDH119-25	25.0 - 29.0	25.0	60	12.0
KCDH119-29	29.0 - 34.0	29.0	70	12.0
KCDH119-31	31.0 - 36.0	31.0	70	12.0
KCDH119-34	34.0 - 38.0	34.0	70	12.0
KCDH119-38	38.0 - 42.0	38	85	12.0
KCDH119-42	42.0 - 46.0	42	85	15.5

		<u> </u>		
Die Number	Crimp Range (mm)	Closed Diameter (mm)	Length (mm)	Weight (lbs/ea)
KCDH119-46	46.0 - 50.0	46	95	16.5
KCDH119-50	50.0 - 54.0	50	95	15.5
KCDH119-54	54.0 - 58.0	54	95	15.5
KCDH119-54x110	54.0 - 58.0	54	110	15.5
KCDH119-58	58.0 - 63.0	58	95	14.5
KCDH119-60x110	60.0 - 63.0	58	110	14.5
KCDH119-63	63.0 - 69.0	63	100	14.5
KCDH119-63x120	63.0 - 69.0	63	120	14.5
KCDH119-69	69.0 - 73.0	69	100	13.5
KCDH119-73x120	73.0 - 77.0	73	120	12.5
KCDH119-77	77.0 - 86.0	77	120	12.5
KCDH119-86	86.0 - 90.0	86	120	12.5
KCDH119-90	90.0 - 96.0	90	150	12.5
KCDH119-96	96.0 - 103.0	96	120	12.5

## FOR KC1-H130, KC3-H130, KC1-H135, KC3-H135, KC3-H144 AND KC3-H170 SERIES CRIMPERS

Die Number	Crimp Range (mm)	Closed Diameter (mm)	Length (mm)	Weight (lbs/ea)
KCDH119-16.3/AC	16.3	16.3		
KCDH119-17.5/AC	17.5	17.5		
KCDH119-19.8/AC	19.8	19.8		
KCDH119-22.6/AC	22.6	22.6		
KCDH119-26.0/AC	26.0	26.0		

#### REPLACEMENT DIE PINS AVAILABLE

Part Number	Description	Pcs.
KCRDP-H39	Set of replacement pins for KCDH39 series dies	8
KCDPK-H119	Set of replacement pins for KCDH119 series dies	8
KCDPK-H144	Set of replacement pins for KCDH144 series dies	8

## FOR KC3-H144 AND KC3-H170 SERIES CRIMPERS ONLY

Die Number	Crimp Range (mm)	Closed Diameter (mm)	Length (mm)	Weight (lbs/ea)
KCDH144-103	103.0 - 106.0	103	130	12.5
KCDH144-106	106.0 - 111.0	106	130	12.5
KCDH144-111	111.0 - 116.0	111	130	12.5
KCDH144-116	116.0 - 121.0	116	130	12.5
KCDH144-121	121.0 - 126.0	121	130	12.5
KCDH144-126	126.0 - 131.0	126	130	12.5
KCDH144-131	131.0 - 144.0*	131	130	12.5

 $<sup>^*</sup>$ Crimp range up to 170 mm for KC3-H170 crimper, with custom dies available up to 138 mm.



Custom Made Dies – available on request. customerservice@kuriyama.com



## **Standard Volume Crimpers**



## **Marking Dies**

- Imprints your own custom message, logo, or date code on the ferrule during the crimping process.
- Purchase your own custom set of letters, numbers, symbols and spacer blocks; which can be arranged and rearranged in any manner to create various branding messages or date codes for hose traceability.
- Used in conjunction with standard die set for that size, and replaces one of the eight standard die segments with marking die segment.
- Marking varies in height from 1.5 mm to 4 mm, and in length from 10 to 15 characters, depending on die size.

- For use with KC1-H130, KC3-H130, KC1-H135, KC3-H135, KC3-H144 and KC3-H170 Series Crimpers.
- Also available for KC1-H83, KC3-H88 and all KC4 Series crimpers. Contact Kuriyama Customer Service for details





Marking Die Segment with Character Blocks inserted

## KCHAR Series

#### Character Blocks

Available in a wide variety of letters, numbers and symbols, character blocks can be arranged in a various ways within the hollowed out marking die segment.

#### INDIVIDUAL CHARACTER BLOCKS

Part Number	Die Sizes (mm)	Character Height (mm)
KCHAR1.5MM	12 & 14	1.5
KCHAR2MM	16, 19, 22, 25 & 29	2.0
KCHAR3MM	34, 38, 42, 46, 50, 54, 58, 63, 69 & 73	3.0
KCHAR4MM	103, 106, 111, 116, 121, 121, 126 & 131	4.0





⟨ SCAN OR VISIT

KOA.link/

Marking-Dies



Marking Die Segments replace one of the eight standard die segments for that particular size (crimp diameter).





## **Standard Volume Crimpers**

## **KCMARKH Series**

### Marking Die Segments

Used in conjunction with the standarddie set for that size, marking die segments replace one of the eight standard die segments with one to which character blocks can be added in order to imprint on the ferrule.



#### FOR KC1-H130, KC3-H130, KC1-H135, KC3-H135, KC3-H144 AND KC3-H170 SERIES CRIMPERS

Part Number	Crimp Range (mm)	Closed Diameter (mm)	Length (mm)	Weight (lbs/ea)	Available Character Spaces	Individual Character Blocks Part Number
KCMARKH119-12	12.0 - 14.0	12	60	1.5	10	KCHAR1.5MM
KCMARKH119-14	14.0 - 16.0	14	60	1.5	10	KCHAR1.5MM
KCMARKH119-16	16.0 - 19.0	16	60	1.5	15	KCHAR2MM
KCMARKH119-19	19.0 - 22.0	19	60	1.5	15	KCHAR2MM
KCMARKH119-22	22.0 - 25.0	22	60	1.5	15	KCHAR2MM
KCMARKH119-25	25.0 - 29.0	25	60	1.5	15	KCHAR2MM
KCMARKH119-29	29.0 - 34.0	29	70	1.5	15	KCHAR2MM
KCMARKH119-34	34.0 - 38.0	34	70	1.5	15	KCHAR3MM
KCMARKH119-38	38.0 - 42.0	38	85	1.5	15	KCHAR3MM
KCMARKH119-42	42.0 - 46.0	42	85	1.9	15	KCHAR3MM
KCMARKH119-46	46.0 - 50.0	46	95	1.9	15	KCHAR3MM
KCMARKH119-50	50.0 - 54.0	50	95	1.9	15	KCHAR3MM
KCMARKH119-54	54.0 - 58.0	54	110	1.9	15	KCHAR3MM
KCMARKH119-58	58.0 - 63.0	58	95	1.9	15	KCHAR3MM
KCMARKH119-63	63.0 - 69.0	63	120	1.9	15	KCHAR3MM
KCMARKH119-69	69.0 - 73.0	69	100	1.8	15	KCHAR3MM
KCMARKH119-73	73.0 - 77.0	73	120	1.5	15	KCHAR3MM
KCMARKH119-77	77.0 - 86.0	77	120	1.5	15	KCHAR3MM
KCMARKH119-86	86.0 - 90.0	86	120	1.5	15	KCHAR3MM
KCMARKH119-90	90.0 - 96.0	90	150	1.5	15	KCHAR3MM
KCMARKH119-96	96.0 - 103.0	96	120	1.5	15	KCHAR3MM
ADDITIONAL DIE	S FOR KC3-H14	14 AND KC3-	H170 SERIES	CRIMPERS	ONLY	
KCMARKH144-103	103.0 - 106.0	103	130	1.5	12	KCHAR4MM
KCMARKH144-106	106.0 - 111.0	106	130	1.5	12	KCHAR4MM
KCMARKH144-111	111.0 - 116.0	111	130	1.5	12	KCHAR4MM
KCMARKH144-116	116.0 - 121.0	116	130	1.5	12	KCHAR4MM
KCMARKH144-121	121.0 - 126.0	121	130	1.5	12	KCHAR4MM
KCMARKH144-126	126.0 - 131.0	126	130	1.5	12	KCHAR4MM
KCMARKH144-131	131.0 - 144.0	131	130	1.5	12	KCHAR4MM



## **Notes**



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## **COMPARISON**



		•		
	KC4-V59	KC4-V150	KC4-V159	KC4-V160
Crimping Force (ton)	155	340	330	386
Max. Capacity 1-2 Wire Braided (in)	1 1/2	2 1/2	2 1/2	3
Max. Capacity 4 Spiral (in)	1 1/4	2 1/2	2 1/2	3
Max. Capacity 6 Spiral (in)	1	2 1/2	2 1/2	3
Max. Capacity Industrial (in)	NA	4	5*	6
Max. Opening without Dies (mm / in)	119 / 4.69	189 / 7.44	228 / 8.98	288 / 11.34
Max. Opening with Dies (mm / in)	96 / 3.78	166 / 6.35	201 / 7.91	261 / 10.28
Power	7.5 HP (230 V)	7.5 HP (230 V)	7.5 HP (230 V)	10 HP (230 V)
Page Number	28-29	30, 33	31, 33	32-33

<sup>\*</sup> up to 6" (depending on hose and coupling type)







	KC4-V250	KC4-V300	KC4-V450
Crimping Force (ton)	551	725	725
Max. Capacity 1-2 Wire Braided (in)	3	3	3
Max. Capacity 4 Spiral (in)	3	3	3
Max. Capacity 6 Spiral (in)	3	3	3
Max. Capacity Industrial (in)	10	12	16
Max. Opening without Dies (mm / in)	15 HP (230 V)	10 HP (230 V)	10 HP (230 V)
Max. Opening with Dies (mm / in)	380 / 14.96	475 / 18.70	560 / 22.05
Power	340 / 13.39	345 / 13.58	530 / 20.80
Page Number	34-35	36-37	38-39



## KC4-V59 Series



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**⟨** SCAN OR VISIT KOA.link/ KC4-V159

Hose Capacity (in)		Crimping Force (ton)
1 – 2 Wire	1 1/2	
4 SP / 6 SP	1 1/4 / 1	155
90° Fittings	1 1/2	<b>155</b>
Industrial	NA	

Opening Diameter	
Max. Without Dies (mm / in)	119 / 4.69
Max. With Dies (mm / in)	96 / 3.78
By Die Size (mm / in)	Die Size + <b>50 / 1.97</b>

Crimper Size	
L x W x H (in)	25.9 x 28.3 x 58.6
Weight (lbs)	1,199

Part Number	Motor Into	
KC4-V59-230/3	7.5 HP (230 V) 3 PH	

Die Series	Die Range (mm)
V69	6 – 46

Hydraulic Fluid	
Туре	ISO 46
Amount	70L = 18.50  Gal.

#### **CONTROL MECHANISM**



- Large, full-color, touch-screen display
- Stores up to 1,000 crimp specifications
- Built-in crimp diameter calculator
- USB port connection
- · Optional upgrades such as digital caliper, history data save, barcode reader, webcam and WiFi connection

#### **DESCRIPTION**

A mass production crimper boasting an impressive 3,900\* crimps per hour. Its back limit switch and advanced Siemen's ES4 computerized controller take efficiency to the highest level. The crimping chamber is fixed at the 6 o'clock position allowing the hose to rest inside the chamber rather than having to be centered.

#### **INCLUDED ACCESSORIES**



PEDAL-ES









Die Holder Base (12 pc.)

**Fitting Orientation** Protractor

Crimp Calculator



<sup>\*</sup>Theoretical with a 1/2"  $\triangle$  @ 6mm hose



## KC4-V59 Series

#### OPTIONAL ACCESSORIES (PGS. 41 - 48)















**Production Quick** Change Die Tool KCPQCT-V59

ES4 Upgrades (pgs. 43-44)

**Custom Made Dies** 

Marking Dies

TABLE-KC

Mounted Side Table Back Limit Switch

## **KCDV Series**

#### Available Dies for KC4-V59

Die Number	Crimp Range (mm)	Closed Diameter (mm)	Length (mm)	Weight (lbs/ea)
KCDV69-6	6.0 - 8.0	6	85	4.0
KCDV69-8	8.0 - 10.0	8	85	4.0
KCDV69-10	10.0 - 12.0	10	85	4.0
KCDV69-12	12.0 - 14.0	12	85	4.0
KCDV69-14	14.0 - 16.0	14	85	4.0
KCDV69-16	16.0 - 19.0	16	85	4.0
KCDV69-19	19.0 - 22.0	19	85	4.0
KCDV69-22	22.0 - 25.0	22	85	4.0
KCDV69-25	25.0 - 29.0	25	85	4.0
KCDV69-29	29.0 - 34.0	29	85	4.0
KCDV69-34	34.0 - 38.0	34	85	4.0
KCDV69-38	38.0 - 42.0	38	85	4.0
KCDV69-42	42.0 - 46.0	42	85	4.0
KCDV69-46	46.0 - 50.0	46	85	4.0
KCDV69-50	50.0 - 54.0	50	85	4.0

Special dies available up to 54 mm.



**Crimping Force (ton)** 

6 - 96

ISO 46

167L = 44.12 Gal.

## KC4-V150 Series



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**⟨** SCAN OR VISIT KOA.link/ KC4-V150

#### 4 SP / 6 SP 2 1/2 340 90° Fittings 2 1/2 Industrial 4 **Opening Diameter** 189 / 7.44 Max. Without Dies (mm / in) 166 / 6.35 Max. With Dies (mm / in) Die Size + 70 / 2.75 By Die Size (mm / in) **Crimper Size** LxWxH(in) 36.2 x 28.7 x 63.1 Crimper + Power Pack Weight (lbs) 2,707 + 606 = 3,313**Part Number Motor Info** KC4-V150-230/3 7 HP (230 V) 3 PH **Die Series** Die Range (mm)

2 1/2

#### **CONTROL MECHANISM**



ES4

V119

Type

Amount

**Hydraulic Fluid** 

Hose Capacity (in)

1 - 2 Wire

- · Large, full-color, touch-screen display
- Stores up to 1,000 crimp specifications
- Built-in crimp diameter calculator
- USB port connection

advanced Siemen's ES4 computerized controller

take efficiency to the highest level. Its power pack is

separated from the main unit creating a thin profile.

 Optional upgrades such as digital caliper, history data save, barcode reader, webcam and WiFi connection

#### **DESCRIPTION**

A high volume, production crimper, the KC4-V150 crimps all types and sizes of hydraulic hose, as well as industrial hose up to 4". Its back limit switch and

#### **INCLUDED ACCESSORIES**







Electric Foot Pedal



Fitting Orientation



Crimp Calculator

Refer to pg. 33 for dies and optional accessories



## **High Volume Crimpers**

## KC4-V159 Series



**Hose Capacity (in) Crimping Force (ton)** 1 - 2 Wire 2 1/2 4 SP / 6 SP 2 1/2 **330** 90° Fittings 2 1/2 Industrial 5\*

\* Up to 6" (depending on hose and coupling type)

Opening Diameter	
Max. Without Dies (mm / in)	228 / 8.98
Max. With Dies (mm / in)	201 / 7.91
By Die Size (mm / in)	Die Size + <b>70 / 2.75</b>

Crimper Size	
L x W x H (in)	39.3 x 45.6 x 63.6
Weight (lbs)	3,395

Part Number	Motor Info
KC4-V159-230/3	7.5 HP (230 V) 3 PH

Die Series	Die Range (mm)
V119 & V159	6 – 131*

<sup>\*</sup> Large Diameter Dies available to 150 mm

Hydraulic Fluid	
Туре	ISO 46
Amount	185L = 48.88  Gal.

#### **CONTROL MECHANISM**



- Large, full-color, touch-screen display
- Stores up to 1,000 crimp specifications
- Built-in crimp diameter calculator
- USB port connection

ES4

• Optional upgrades such as digital caliper, history data save, barcode reader, webcam and WiFi connection

#### **DESCRIPTION**

A mass production hydraulic hose crimper, boasting an impressive 2,400\*\* crimps per hour. Its back limit switch and advanced Siemen's ES4 computerized controller take efficiency to the highest level. Handles a wide range of industrial hose as well up to 6." The crimping chamber is fixed at the 6 o'clock position allowing the hose to rest inside the chamber rather than having to be centered. Reduction dies included.

\*\*Theoretical with a 1/2" △ @ 6mm hose

#### **INCLUDED ACCESSORIES**

View Up To Date Info

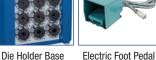
**⟨** SCAN OR VISIT

KOA.link/

KC4-V159



(12 pc.)





PEDAL-ES



Fitting Orientation

Protractor



Crimp Calculator

Refer to page 33 for dies and optional accessories



## KC4-V160 Series



View Up To Date Info -



**⟨** SCAN OR VISIT KOA.link/ KC4-V160

#### **DESCRIPTION**

Handles industrial hose up to 6" and features an enlarged opening mechanism that allows for assemblies with large couplings or flanges. Its back limit switch and advanced Siemen's ES4 computerized controller greatly reduce cycle times. Its power pack is separated from the main unit creating a thin profile. Reduction dies included.

#### **INCLUDED ACCESSORIES**







Electric Foot Pedal PEDAL-ES

Fitting Orientation Protractor



**Hose Capacity (in) Crimping Force (ton)** 1 - 2 Wire 3 4 SP / 6 SP 3 386 90° Fittings 3 Industrial 6

Opening Diameter	
Max. Without Dies (mm / in)	288 / 11.34
Max. With Dies (mm / in)	201 / 10.28
By Die Size (mm / in)	Die Size + <b>130 / 5.11</b>

Crimper Size	
L x W x H (in)	41.7 x 34.4 x 76.2
Crimper + Power Pack Weight (lbs)	4,916 + 690 = 5,606

Part Number	Motor Info
KC4-V160-230/3	10 HP (230 V) 3 PH

Die Series	Die Range (mm)
V119 & V159	6 – 131*

<sup>\*</sup> Large Diameter Dies available to 190 mm

Hydraulic Fluid	
Туре	ISO 46
Amount	180L = 48.88 Gal.

#### **CONTROL MECHANISM**



- · Large, full-color, touch-screen display
- Stores up to 1,000 crimp specifications
- Built-in crimp diameter calculator
- USB port connection
- Optional upgrades such as digital caliper, history data save, barcode reader, webcam and WiFi connection





## KC4-V150, KC4-V159 & KC4-V160 Series

#### OPTIONAL ACCESSORIES (PGS. 41 - 48)



Production Quick Change Die Tool KCPQCT-V159\*



Production Quick Change Die Tool KCPQCT-V160



Die Cart (24 pc.) DIECART-V119



ES4 Upgrades (pgs. 43 – 44)



Mounted Side Table TABLE-KC



Protection Net with Activation Switch



**Custom Made Dies** 

Closed

Diameter

Length

Weight



Marking Dies



Back Limit Switch



Back Mirror MIRROR-H135/170



Webcam^ ES4-WEBCAM

#### \* Works with both KC3-V150 & KC3-V159 Series Crimpers

**Die Number** 

## AVAILABLE DIES FOR KC4-V150, KC4-V159 AND KC4-V160 SERIES CRIMPERS

Die Number	Crimp Range (mm)	Closed Diameter (mm)	Length (mm)	Weight (lbs/ea)
KCDV119-6	6.0 - 8.0	6	60	15.4
KCDV119-8	8.0 - 10.0	8	60	15.4
KCDV119-10	10.0 - 12.0	10	60	14.4
KCDV119-12	12.0 - 14.0	12	60	14.4
KCDV119-14	14.0 - 16.0	14	60	15.5
KCDV119-16	16.0 - 19.0	16	60	15.5
KCDV119-19	19.0 - 22.0	19	60	16.6
KCDV119-22	22.0 - 25.0	22	60	16.6
KCDV119-25	25.0 - 29.0	25	60	15.5
KCDV119-29	29.0 - 34.0	29	70	15.5
KCDV119-31	31.0 - 36.0	31	70	15.5
KCDV119-34	34.0 - 38.0	34	70	15.5
KCDV119-38	38.0 - 42.0	38	85	15.5
KCDV119-42	42.0 - 46.0	42	85	15.5
KCDV119-46	46.0 - 50.0	46	120	19.9
KCDV119-50	50.0 - 54.0	50	120	15.5
KCDV119-54	54.0 - 58.0	54	120	16.6
KCDV119-58	58.0 - 63.0	58	120	16.6
KCDV119-63	63.0 - 69.0	63	120	17.7
KCDV119-69	69.0 - 73.0	69	120	15.5
KCDV119-73	73.0 - 77.0	73	120	13.3
KCDV119-77	77.0 - 86.0	77	120	11.1
KCDV119-86	86.0 - 90.0	86	120	12.5
KCDV119-90	90.0 - 96.0	86	120	10.7
KCDV119-96	96.0 - 103.0	96	120	8.9

#### ADDITIONAL DIES FOR KC4-V159 SERIES ONLY

**Crimp Range** 

Die Number	(mm)	Diameter (mm)	(mm)	(lbs/ea)
KCDV159-103	103.0 - 106.0	103	126	12.2
KCDV159-106	106.0 - 111.0	106	126	12.2
KCDV159-111	111.0 - 116.0	111	126	12.2
KCDV159-116	116.0 - 121.0	116	126	12.2
KCDV159-121	121.0 - 126.0	121	126	12.2
KCDV159-126	126.0 - 131.0	126	126	12.2
KCDV159-131	131.0 - 136.0	131	126	12.2
KCDV159-150*	150.0 - 160.0	150	126	28.0
ADDITIONAL DIES FOR KC4-V160 SERIES ONLY				
KCDV160-103	103.0 - 106.0	103	135	12.2
KCDV160-106	106.0 - 111.0	106	135	12.2
KCDV160-108	108.0 - 113.0	108	135	12.2
KCDV160-111	111.0 - 116.0	111	135	12.2
KCDV160-116	116.0 - 121.0	116	135	12.2
KCDV160-121	121.0 - 126.0	121	135	12.2
KCDV160-126	126.0 - 131.0	126	135	12.2
KCDV160-131	131.0 - 136.0	131	135	12.2
KCDV160-139	139.0 - 144.0	139	135	12.2
KCDV160-164*	164.0 - 176.0	164	135	29.0
KCDV160-166*	166.0 - 178.0	166	135	29.0
KCDV160-178*	178.0 - 190.0	178	135	29.0
KCDV160-190*	190.0 - 215.0	190	135	29.0
** 5: .	5: 6" .			

<sup>\*</sup> Large Diameter Die. Other sizes are available.



<sup>^</sup> Works with KC4-V160 Series Crimpers



## KC4-V250 Series



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**⟨** SCAN OR VISIT KOA.link/ KC4-V250

#### **DESCRIPTION**

Handles industrial hose up to 10" and features an enlarged opening mechanism that allows for assemblies with large couplings or flanges. Its back limit switch option and advanced Siemen's ES4 computerized controller greatly reduce cycle times. Its power pack is separated from the main unit creating a thin profile. Reduction dies included.

#### **INCLUDED ACCESSORIES**







Electric Foot Pedal **Fitting Orientation** PEDAL-ES Protractor



Crimp Calculator

Hose Capacity (in)		Crimping Force (ton)
1 – 2 Wire	3	
4 SP / 6 SP	3	664
90° Fittings	3	<b>551</b>
Industrial	10	

Opening Diameter	
Max. Without Dies (mm / in)	380 / 14.96
Max. With Dies (mm / in)	350 / 13.78
By Die Size (mm)	Die Size + <b>150</b>
Crimper Size	

Crimper Size	
L x W x H (in)	53.1 x 26.1 x 74.2
Crimper + Power Pack Weight (lbs)	6,717 + 694 = 7,411

Part Number	Motor Info
KC4-V250-230/3	15 HP (230 V) 3 PH

Die Series	Die Range (mm)
V119 & V230	6 – 200*

<sup>\*</sup> Large Diameter Dies available to 281 mm

Hydraulic Fluid	
Туре	ISO 46
Amount	300L = 79.26 Gal.

#### **CONTROL MECHANISM**



- Large, full-color, touch-screen display
- Stores up to 1,000 crimp specifications
- Built-in crimp diameter calculator
- USB port connection
- · Optional upgrades such as digital caliper, history data save, barcode reader, webcam and WiFi connection





## KC4-V250 Series

#### OPTIONAL ACCESSORIES (PGS. 41 - 48)







Die Cart (24 pc.) DIECART-V119



ES4 Upgrades (pgs. 43-44)



TABLE-KC



Mounted Side Table Protection Net with **Activation Switch** 



**Custom Made Dies** 



Marking Dies



**Back Limit Switch** 



Webcam^ ES4-WEBCAM

#### **AVAILABLE DIES**

Die Number	Crimp Range (mm)	Closed Diameter (mm)	Length (mm)	Weight (lbs/ea)
KCDV119-6	6.0 - 8.0	6	60	15.4
KCDV119-8	8.0 - 10.0	8	60	15.4
KCDV119-10	10.0 - 12.0	10	60	14.4
KCDV119-12	12.0 - 14.0	12	60	14.4
KCDV119-14	14.0 - 16.0	14	60	15.5
KCDV119-16	16.0 - 19.0	16	60	15.5
KCDV119-19	19.0 - 22.0	19	60	16.6
KCDV119-22	22.0 - 25.0	22	60	16.6
KCDV119-25	25.0 - 29.0	25	60	15.5
KCDV119-29	29.0 - 34.0	29	70	15.5
KCDV119-31	31.0 - 36.0	31	70	15.5
KCDV119-34	34.0 - 38.0	34	70	15.5
KCDV119-38	38.0 - 42.0	38	85	15.5
KCDV119-42	42.0 - 46.0	42	85	15.5
KCDV119-46	46.0 - 50.0	46	120	19.9
KCDV119-50	50.0 - 54.0	50	120	15.5
KCDV119-54	54.0 - 58.0	54	120	16.6
KCDV119-58	58.0 - 63.0	58	120	16.6
KCDV119-63	63.0 - 69.0	63	120	17.7

Die Number	Crimp Range (mm)	Closed Diameter (mm)	Length (mm)	Weight (lbs/ea)
KCDV119-69	69.0 - 73.0	69	120	15.5
KCDV119-73	73.0 - 77.0	73	120	13.3
KCDV119-77	77.0 - 86.0	77	120	11.1
KCDV119-86	86.0 - 90.0	86	120	12.5
KCDV119-90	90.0 - 96.0	90	120	10.7
KCDV119-96	96.0 - 103.0	96	120	8.9
KCDV230-103	103.0 - 106.0	103	145	79.3
KCDV230-106	106.0 - 111.0	106	145	77.0
KCDV230-111	111.0 - 116.0	111	145	77.0
KCDV230-116	116.0 - 121.0	116	145	77.0
KCDV230-121	121.0 - 126.0	121	145	83.7
KCDV230-126	126.0 - 131.0	126	145	70.5
KCDV230-131	131.0 - 136.0	131	145	70.5
KCDV230-136	136.0 - 146.0	136	145	77.0
KCDV230-146	146.0 -156.0	146	145	77.0
KCDV230-156	156.0 - 166.0	156	145	74.9
KCDV230-166	166.0 - 178.0	166	145	79.3
KCDV230-178	178.0 - 190.0	178	145	77.0
KCDV230-190	190.0 - 200.0	190	145	77.0
KCDV230-200	200.0 - 220.0	200	145	77.0





## KC4-V300 Series



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⟨ SCAN OR VISIT

KOA.link/

KC4-V300

#### **DESCRIPTION**

Handles industrial hose up to 12" and features an enlarged opening mechanism that allows for assemblies with large couplings or flanges. Its back limit switch and advanced Siemen's ES4 computerized controller greatly reduce cycle times. Its power pack is separated from the main unit creating a thin profile. Reduction dies sold separately.

#### **INCLUDED ACCESSORIES**







Electric Foot Pedal PEDAL-ES

Fitting Orientation Protractor

Crimp Calculator

Hose Capacity (in)		Crimping Force (ton)
1 – 2 Wire	3	
4 SP / 6 SP	3	725
90° Fittings	3	<b>725</b>
Industrial	12	

Opening Diameter	
Max. Without Dies (mm / in)	475 / 18.70
Max. With Dies (mm / in)	345 / 13.58
By Die Size (mm)	Die Size + <b>155</b>

Crimper Size	
L x W x H (in)	47.2 x 37.4 x 81.8
Crimper + Power Pack Weight (lbs)	10,868 + 485 = 11,353

Part Number	Motor Info
KC4-V300-230/3	10 HP (230 V) 3 PH

Die Series	Die Range (mm)
V119 & V220	6 <sup>†</sup> – 190*

<sup>\*</sup> Large Diameter Dies available up to 350 mm

<sup>†</sup> Reduction dies sold separately

Hydraulic Fluid	
Туре	ISO 46
Amount	300L = 79.26 Gal.

#### **CONTROL MECHANISM**



- Large, full-color, touch-screen display
- Stores up to 1,000 crimp specifications
- Built-in crimp diameter calculator
- USB port connection
- Optional upgrades such as digital caliper, history data save, barcode reader, webcam and WiFi connection

**NOTE:** Higher tonnage versions available upon request. Contact Kuriyama Customer Service for details.





### KC4-V300 Series

### OPTIONAL ACCESSORIES (PGS. 41 - 48)







Die Cart (24 pc.) DIECART-V119



ES4 Upgrades (pgs. 43-44)



TABLE-KC



Mounted Side Table Protection Net with **Activation Switch** 



**Custom Made Dies** 



Marking Dies



**Back Limit Switch** 



Webcam^ **ES4-WEBCAM** 

### **AVAILABLE DIES**

Die Number	Crimp Range (mm)	Closed Diameter (mm)	Length (mm)	Weight (lbs/ea)		
KCDV119-6	6.0 - 8.0	6	60	15.4		
KCDV119-8	8.0 - 10.0	8	60	15.4		
KCDV119-10	10.0 - 12.0	10	60	14.4		
KCDV119-12	12.0 - 14.0	12	60	14.4		
KCDV119-14	14.0 - 16.0	14	60	15.5		
KCDV119-16	16.0 - 19.0	16	60	15.5		
KCDV119-19	19.0 - 22.0	19	60	16.6		
KCDV119-22	22.0 - 25.0	22	60	16.6		
KCDV119-25	25.0 - 29.0	25	60	15.5		
KCDV119-29	29.0 - 34.0	29	70	15.5		
KCDV119-31	31.0 - 36.0	31	70	15.5		
KCDV119-34	34.0 - 38.0	34	70	15.5		
KCDV119-38	38.0 - 42.0	38	85	15.5		
KCDV119-42	42.0 - 46.0	42	85	15.5		
KCDV119-46	46.0 - 50.0	46	120	19.9		
KCDV119-50	50.0 - 54.0	50	120	15.5		
KCDV119-54	54.0 - 58.0	54	120	16.6		
KCDV119-58	58.0 - 63.0	58	120	16.6		
KCDV119-63	63.0 - 69.0	63	120	17.7		
KCDV119-69	69.0 - 73.0	69	120	15.5		
KCDV119-73	73.0 - 77.0	73	120	13.3		
KCDV119-77	77.0 - 86.0	77	120	11.1		

Die Number	Crimp Range (mm)	Closed Diameter (mm)	Length (mm)	Weight (lbs/ea)
KCDV119-86	86.0 - 90.0	86	120	12.5
KCDV119-90	90.0 - 96.0	90	120	10.7
KCDV119-96	96.0 - 103.0	96	120	8.9
KCDV220-103	103.0 - 106.0	103	145	73.5
KCDV220-106	106.0 - 111.0	106	145	73.5
KCDV220-111	111.0 - 116.0	111	145	70.5
KCDV220-116	116.0 - 121.0	116	145	68.3
KCDV220-121	121.0 - 126.0	121	145	66.0
KCDV220-126	126.0 - 131.0	126	145	63.9
KCDV220-131	131.0 - 136.0	131	145	61.7
KCDV220-136	136.0 - 146.0	136	145	58.4
KCDV220-146	146.0 - 156.0	146	145	52.9
KCDV220-156	156.0 - 166.0	156	145	47.3
KCDV220-166	166.0 - 178.0	166	145	41.8
KCDV220-178	178.0 - 190.0	178	145	33.0
KCDV220-190	190.0 - 220.0	190	145	25.3

Large Diameter Dies available to 350 mm.

### **REDUCTION DIES**

Die Number	Reduction Range (mm)	Weight (lbs/ea)
REDUXV1	10.0 - 96.0	155
REDUXV2	103.0 - 190.0	102





### KC4-V450 Series



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KC4-V450

#### **DESCRIPTION**

With the ability to crimp up to 16" hose with large couplings and flanges there's no job too big for the KC4-V450. Its horizontal profile eliminates the need to hoist large, heavy hoses high off the ground. Its back limit switch and advanced Siemen's ES4 computerized controller greatly reduce cycle times. Its power pack is separated from the main unit creating a thin profile.

#### **INCLUDED ACCESSORIES**



Production Quick Change Die Tool KCPQCT-V250



Electric Foot Pedal PEDAL-ES



Fitting Orientation Protractor



Crimp Calculator

 Hose Capacity (in)
 Crimping Force (ton)

 1 - 2 Wire
 3

 4 SP / 6 SP
 3

 90° Fittings
 3

 Industrial
 16

Opening Diameter	
Max. Without Dies (mm / in)	560 / 22.05
Max. With Dies (mm / in)	530 / 20.81
By Die Size (mm / in)	Die Size + <b>180 / 7.08</b>

Crimper Size	
L x W x H (in)	86.1 x 67.7 x 72.9
Crimper + Power Pack Weight (lbs)	13,646 + 485 = 14,131

Part Number	Motor Info
KC4-V450-230/3	10 HP (230 V) 3 PH

Die Series	Die Range (mm)
V119, V230, V380 & V101	6* - 350†

<sup>\*</sup> Reduction dies sold separately.

<sup>†</sup> Large Diameter Dies possible upon request.

Hydraulic Fluid	
Туре	ISO 46
Amount	300L = 79.26 Gal.

#### **CONTROL MECHANISM**



- Large, full-color, touch-screen display
- Stores up to 1,000 crimp specifications
- Built-in crimp diameter calculator
- USB port connection
- Optional upgrades such as digital caliper, history data save, barcode reader, webcam and WiFi connection

#### OPTIONAL ACCESSORIES (PGS. 41 - 48)



Die Cart (24 pc.) DIECART-V119



ES4 Upgrades (pgs. 41-48)



Mounted Side Table TABLE-KC



Protection Net with Activation Switch



Custom Made Dies



ade Dies Marking Dies



Dies Back Limit Switch



Webcam ES4-WEBCAM





### KC4-V450 Series

### **AVAILABLE DIES**

Die Number	Crimp Range (mm)	Closed Diameter (mm)	Length (mm)	Weight (lbs/ea)		
KCDV119-6	6.0 - 8.0	6	60	15.4		
KCDV119-8	8.0 - 10.0	8	60	15.4		
KCDV119-10	10.0 - 12.0	10	60	14.4		
KCDV119-12	12.0 - 14.0	12	60	14.4		
KCDV119-14	14.0 - 16.0	14	60	15.5		
KCDV119-16	16.0 - 19.0	16	60	15.5		
KCDV119-19	19.0 - 22.0	19	60	16.6		
KCDV119-22	22.0 - 25.0	22	60	16.6		
KCDV119-25	25.0 - 29.0	25	60	15.5		
KCDV119-29	29.0 - 34.0	29	70	15.5		
KCDV119-31	31.0 - 36.0	31	70	15.5		
KCDV119-34	34.0 - 38.0	34	70	15.5		
KCDV119-38	38.0 - 42.0	38	85	15.5		
KCDV119-42	42.0 - 46.0	42	85	15.5		
KCDV119-46	46.0 - 50.0	46	120	19.9		
KCDV119-50	50.0 - 54.0	50	120	15.5		
KCDV119-54	54.0 - 58.0	54	120	16.6		
KCDV119-58	58.0 - 63.0	58	120	16.6		
KCDV119-63	63.0 - 69.0	63	120	17.7		
KCDV119-69	69.0 - 73.0	69	120	15.5		
KCDV119-73	73.0 - 77.0	73	120	13.3		
KCDV119-77	77.0 - 86.0	77	120	11.1		
KCDV119-86	86.0 - 90.0	86	120	12.5		
KCDV119-90	90.0 - 96.0	90	120	10.7		
KCDV119-96	96.0 - 103.0	96	120	8.9		
KCDV230-103	103.0 - 106.0	103	145	79.3		
KCDV230-106	106.0 - 111.0	106	145	77.0		

Die Number	Crimp Range (mm)	Closed Diameter (mm)	Length (mm)	Weight (lbs/ea)		
KCDV230-111	111.0 - 116.0	111	145	77.0		
KCDV230-116	116.0 - 121.0	116	145	77.0		
KCDV230-121	121.0 - 126.0	121	145	83.7		
KCDV230-126	126.0 - 131.0	126	145	70.5		
KCDV230-131	131.0 - 136.0	131	145	70.5		
KCDV230-136	136.0 - 146.0	136	145	77.0		
KCDV230-146	146.0 - 156.0	146	145	77.0		
KCDV230-156	156.0 - 166.0	156	145	74.9		
KCDV230-166	166.0 - 178.0	166	145	79.3		
KCDV230-178	178.0 - 190.0	178	145	77.0		
KCDV230-190	190.0 - 215.0	190	145	77.0		
KCDV380-215	215.0 - 220.0	215	220	291.0		
KCDV380-220	220.0 - 265.0	220	220	335.0		
KCDV380-265	265.0 - 270.0	265	220	253.0		
KCDV380-270	270.0 - 280.0	270	220	211.0		
KCDVI01-280	280.0 - 300.0	280	220	211.0		
KCDVI01-300	300.0 - 320.0	300	220	211.0		
KCDVI01-320	320.0 - 340.0	320	220	211.0		
KCDVI01-340	340.0 - 360.0	340	220	211.0		
KCDVI01-360	360.0 - 380.0	360	220	211.0		
KCDVI01-380	380.0 - 400.0	380	220	211.0		

### **REDUCTION DIES**

Reduction Range (mm)	Weight (Ibs/ea)
10.0 - 96.0	155
103.0 - 200.0	125
	10.0 - 96.0



### **Notes**



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### The Power to Personalize

Customize your crimper to suit your needs. The KuriCrimp™ line offers a wide array of options and accessories, including die bases and racks, custom and marking dies and a wide array of MACH and ES4 upgrade options.

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Bases and Cleaning Kits



Die Bases, Quick Change Tools and Foot Pedals



MACH and ES4 Software upgrade options



Custom, Interlock and Marking Dies



## **MACH Electronic Controller & Options**



### **MACH Programmable Electronic Controller**



### **INCLUDED ON ALL KC3 SERIES CRIMPERS**

MACH Programmable Logic Controller, with 7" wide, full-color, touch-screen display. Delivers the following crimp control options, in an easy to navigate format, improving crimp quality, safety, and reduced crimp cycle times.

**Crimp Specification Memory -** Stores up to 1,000 separate hose crimp specifications for immediate recall.

**Crimp Diameter Calculator –** Automatically calculates crimp diameter based on hose ID. OD. shank OD and ferrule thickness.

**Multiple Crimp Cycles -** Choose between manual and automatic crimping modes, with the ability to toggle between modes during crimping.

**Adjustable Reopen Diameter –** Allows operator to set smaller reopen diameters, eliminating the need for the dies to fully reset in between crimps, reducing crimp cycle time when doing multiple crimps of the same type.





### All MACH models equipped with built-in crimp diameter calculator.

#### MACH UPGRADE OPTIONS

USB Port Connection - Allows for easy uploading or downloading of crimp specifications in CSV format.

**VPS Mode -** Allows support from remote desktop connection, including remote updates via vendor portal. Includes standard ethernet connection.

**Multi-step Crimp Option -** Executes up to 5 different crimp diameters in succession. Reduces cycle time in instances when crimping multiple hoses when more than one crimp diameter is required.

**Quality Check Function -** Compares actual recorded crimping pressure with pre-determined acceptable pressure range in order to help ensure crimp was performed properly and help catch anomalies.

**Pressure Controlled Crimping -** Allows for crimping according to force instead of diameter.

#### KC3 SERIES UPGRADE OPTIONS

Works with all KC3 Series models



**USB** 

PN# MACH-USB



PN# MACH-MULTI



PN# MACH-QUAL

## PRESSURE CONTROLLED CRIMPING



PN# MACH-PRESS





# Siemens ES4 Programmable Electronic Controller



### INCLUDED ON ALL KC4 SERIES CRIMPERS

Siemens ES4 Programmable Logic Controller, with 7" wide, full-color, touch-screen display. Provides the following crimp control options and features, in an easy to understand and navigate format, improving crimp quality, safety, and reduced crimp cycle times.

Crimp Specification Memory - Stores up to 1,000 separate hose crimp specifications for immediate recall.

**Crimp Diameter Calculator –** Automatically calculates crimp diameter based on hose ID, OD, shank OD and ferrule thickness.

Multiple Crimp Cycles - Choose between manual, automatic and semiautomatic crimping modes, with the ability to toggle between modes during crimping.

LAN or WiFi Connection - Allows for easy uploading, downloading or editing of crimp specs via computer, as well as the ability to actively view the ES4 screen on computer or iPhone in order to monitor the crimping process.

USB Port Connection - Allows for easy uploading or downloading of crimp specifications in CSV format.

Adjustable Reopen Diameter - Allows operator to set a smaller reopen diameter, eliminating the need for the dies to fully reset in between crimps, reducing crimp cycle time when doing multiple crimps of the same type.

Quality Check Function - Compares actual recorded crimping pressure with pre-determined acceptable pressure range in order to help ensure crimp was performed properly and help catch anomalies.

Pressure Controlled Crimping - Allows for crimping according to force instead of diameter.

Service Notifications - Alerts operator to factory service recommendations such as oil changes, filter changes, maintenance inspections, calibrations, etc.



All ES4 models equipped with built-in crimp diameter calculator.



All ES4 models come equipped with built-in factory service suggestion notification alerts.





### **ES4 Electronic Controller**



#### **ES4 UPGRADE OPTIONS**

**Self-correcting Digital Caliper** – Electronic caliper directly connected to the crimper eliminates the possibility of user error. Requires operator to properly zero out caliper before checking hose and automatically calculates any additional crimp that may be required due to "spring-back."

**Crimp History Data Save –** Automatically records crimp history, including operator name, batch number, crimp diameter, crimp corrections and crimp dies used for export onto CSV file.

**Multistep Crimp Option –** Executes up to 5 different crimp diameters in succession. Reduces cycle time in instances when crimping multiple hoses when more than one crimp diameter is required.

**Crimp Spec Barcode Reader** – Links your most commonly used crimp specifications to a printable barcode for instant call-up. Bar code scanner included.

**Webcam –** Camera allows operator to view crimping process through 8" monitor. Includes additional LED lighting for better visibility.



Digital Caliper automatically generates crimp correction for safety.



Barcode Reader instantly calls up saved crimp diameter

#### KC4 SERIES UPGRADE OPTIONS

Works with all KC4 Series models

### BARCODE READER



PN# ES4-BCODE-V59

## CRIMP HISTORY DATA SAVE



PN# ES4-DATASAVE

### MULTISTEP CRIMPING



PN# ES4-MULTI

#### **WEBCAM**



PN# ES4-WEBCAM

#### **DIGITAL CALIPER**



Part Number	Works with Crimpers
ES4-DIGCAL-V59	KC4-V59 & KC4-V150
ES4-DIGCAL-V159	KC4-V159 & KC4-V160
ES4-DIGCAL-V250	KC4-V250, KC4-V300 & KC4-V450





## Easy Set™ Production Quick Change Tool

The innovative, Easy Set™ Production Quick Change Tool provides a quicker, easier and safer way to change out crimp dies. Traditional quick change tools must be manually centered and carefully held in place during the die changing process. Even a slight misalignment could cause the dies to be slightly out of place, potentially causing costly damage to the dies or the machine itself. However, the Easy Set™ Quick Change Tool's patented centering guides hold the tool in the correct position throughout the die changing process with minimal user effort, eliminating the risk of user error.



Master dies are guided through built-in channels on the tool on standard volume crimpers.



Tool held in place by built-in locking posts inserted into the crimper on high volume crimpers.

## Cleaning and Lubrication Kit

Available for the KC1-H130, KC3-H130, KC1-H135, KC3-H135, KC3-H144 & KC3-H170.

Proper crimper maintenance will extend the life of your machine. This involves routinely changing out the used oil, as well as cleaning and lubricating beneath the master dies. This process can be quite messy and time consuming, however the Cleaning and Lubrication Kit includes all the tools necessary for a quick and easy process that can be completed in under 30 minutes.

- **A. Master Die Extending Tool** Holds the master dies in a position slightly pulled away from the cylinder, allowing access to the area beneath for cleaning and lubricating.
- **B. Spray Gun and Solvent** Allows for easy spray cleaning beneath the master dies.
- C. Lubrication Gun Allows for easy lubricating beneath the master dies.
- **D. Oil Drain Hose** Connects to an opening on the bottom of the hydraulic cylinder, providing a drain line for used oil.
- **E. Lifting Wedges** Props the machine up from behind, draining the used oil through the front of the machine through the drain hose.

Part Number	Works with Crimpers
CALKIT-H130	KC1-H130 & KC3-H130
CALKIT-H135	KC1-H135 & KC3-H135
CALKIT-H144/170	KC3-H144 & KC3-H170







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## **Quick Change Tools (QCT)** Foot Pedals

	Part Number	Works with Crimpers
DIE CHANGE	TOOL	
00	KCDCT-H39	KC1-H47E, KC1-H47PM & KC1-H47PI
QUICK CHAN	GE TOOLS	
	KCQCT-H69	KC1-H83, KC3-H83 & KC4-V59
To the	KCQCT-H119	KC1-H130, KC3-H130, KC1-H135, KC3-H135, KC3-H170, KC3-H144, KC4-V150, KC4-V159, KC4-V160, KC4-V250, KC4-V300 & KC4-V450
Image Coming Soon	KCQCT-J67	KC2-J67

### PRODUCTION QUICK CHANGE TOOLS

KCPQCT-H130



KCPQCT-H69 KC1-H83 & KC3-H83



KCPQCT-H135 KC1-H135, KC3-H135 & KC3-H144

KC1-H130, KC3-H130



KCPQCT-V59	KC4-V59
KCPQCT-V159	KC4-V150, KC4-V159
KCPQCT-V160	KC4-V160
KCPQCT-V250	KC4-V250

### PRODUCTION QUICK CHANGE TOOL **REPLACEMENT PINS**

Part Number	Works with Crimpers
KKPQCT-PIN	KC1-H83 & KC3-H83

	Part Number	Works with Crimpers
STANDARD VOLUM	ME CRIMPER	
<b>ELECTRIC FOOT P</b>	EDAL	



PEDAL-KC1 All KC1 Series models

### HIGH VOLUME CRIMPER QUICK **ELECTRIC FOOT PEDAL**



PEDAL-ES

All KC3 and KC4 models





### **Die Racks**



**DIE RACK** 

Part Number	Works with Crimpers
DIERACK-H69	KC1-H83 KC3-H83 KC4-V59



**DIE RACK** 

Part Number	Works with Crimpers
DIERACK-H119	KC1-H130 KC3-H130 KC1-H135 KC3-H135 KC3-H144 KC3-H170



DIE CART

Part Number	Works with Crimpers*
DIECART-V119	KC4-V150 KC4-V159 KC4-V160 KC4-V250 KC4-V300 KC4-V450

<sup>\*</sup> Also work with H119 series crimper dies

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**DIE RACK** 

Part Number	Works with Crimpers
DIERACK-J67	KC2-J67

### **Die Bases**



DIE BASE (12 PC.)

Part Number	Works with Crimpers
DIEBASE-H69	KC1-H83 & KC3-H83



### DIE BASE (18 PC.)

Part Number	Works with Crimpers
DIEBASE-H130	KC1-H130
DIEBASE-H119	KC3-H130, KC1-H135, KC3-H135, KC3-H144 & KC3-H170



### **DIE BASE**

Part Number	Works with Crimpers
DIEBASE-J67	KC2-J67

### **Standard Bases**



Part Number	Works with Crimpers
KC1-H47E-BASE	KC1-H47E



### **BASE**

Part Number	Works with Crimpers
BASE-H69	KC1-H83 & KC3-H83
BASE-H130	KC1-H130
BASE-H119	KC3-H130, KC1-H135, KC3-H135, KC3-H144 & KC3-H170





### **Thread ID Kit**

### PN# KC-IDKIT

- Includes caliper, ruler, angle gauge, thread gauges and case
- Requires LR44H battery (not included)



## **Thread Gauge Set**

### PN# KCIDP-BSPJICMET

- BSP, JIC, and Metric gauges
- Includes male and female threads
- Easily identify 26 common sizes
- Display stand



## **Thread Gauge Set**

### PN# KCIDP-ORFSDIN

- ORFS and DIN gauges
- Includes male and female threads
- Easily identify 28 common sizes
- Display stand







## Die Selection Guide – Hydraulic

The following chart lists the corresponding die based on hose type and size in order to assist with your die selection process.

#### HYDRAULIC HOSE ASSEMBLIES USING ONE-PIECE FITTINGS

Hose Type -	Hose Size (in)	3/16	1/4	5/16	13/32	3/8	1/2	5/8	3/4
nuse Type -	Fitting Type				Die Siz	e (mm)			
TR1MT / HT	B or D	14	16	19		19	22	25	31
TR2MT / HT	B or D		16	19		22	25	25 / 31	31 / 34
TF2MT / ST / LT / TL	В		16	19		19	25	25	31
TF2RMT	В						22		
AT3KMT / ST	В		16			19	22		
AT10KJ	В		16			19			
E4K / ST	S or D					22	22 / 25	29 / 31	31 / 34
E5K / ST	S							29	31
E6K / ST	S		19			22	22	29	34
KK4 / TAJ5	В		- / 16			19	22		

#### HYDRAULIC HOSE ASSEMBLIES USING TWO-PIECE FITTINGS

Hogo Type	Hose Size (in)	3/16	1/4	5/16	13/32	3/8	1/2	5/8	3/4
Hose Type -	Fitting Type					Die Size	e (mm)		
TR1MT / HT	A (AF1)	14	16	16		19	22	25	31
TR2MT / HT	A (AF2)		16	19		22	25	25	31
TF2MT / ST / LT / TL	A (AF1)		16	16		19	25	25	31
TF2RMT	A (AF4R)						22		
AT3KMT / ST	A (AF1)		16			19	22		
E4K / ST	R / A (AF4) / A (AS4)					22	22 / 25 / 25	29 / 31 / 29	31 / 34 / 31
E5K / ST	R / A (AS4)							29 / 25	31
E6K / ST	R / A (AS4)		-/16			22	22 / 25	29 / -	34 / -
TR5 / HT	A (AFX)	16	16	19	22		25	29	
TR14TC	A (AFT)					16	19	22	25
TR14TB	A (AFT)	10	12	14		16	19	22	25
PF267 / NC	A (PFR)	12	14	14		16	22		29
PF354 / NC	A (PFR)	12	14	14		16	22		29
PF528 / NC	A (AFX)		16			19	22		31
TR4XF	A (AFX)								31 / 34
KK4 / TAJ5	A (AF1)		16	16 / 19		19	22		

#### NOTE:

- Chart includes the most common Alfagomma and Piranhaflex hoses and fittings. For die suggestios for hoses not listed please contact your local sales representative or Kuriyama Customer Service for assistance.
- Chart applies only to KuriCrimp Powered By O+P common crimper die sizes.



## Die Selection Guide - Hydraulic



#### HYDRAULIC HOSE ASSEMBLIES USING ONE-PIECE FITTINGS

Hoos Type	Hose Size (in)	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 13/16	2
Hose Type -	Fitting Type				Die Siz	e (mm)			
TR1MT / HT	B or D		38		46		54		63 / 69
TR2MT / HT	B or D		38 / 42		46 / 50		54 / 58		69
TF2MT / ST / LT / TL	B or D		38 / 42		46 / 50		54		69
E3K / ST	B or S				46 / 50		54		69
E4K / ST	S or D		38 / 42		50		54		69
E5K / ST	S		38		50		58		69
E6K / ST	S		38		50		58		

### HYDRAULIC HOSE ASSEMBLIES USING TWO-PIECE FITTINGS

Here Torre	Hose Size (in)	7/8	1	11/8	11/4	13/8	11/2	1 13 / 16	2
Hose Type	Fitting Type				Die Siz	e (mm)			
TR1MT / HT	A (AF1)		38		46		54		63
TR2MT / HT	A (AF2)		38		46		54		69
TF2MT / ST / LT / TL	A (AF1)		38		46		54		63
AT3KMT / ST	A (AF1)		38						
E3K / ST	R or A (AF4)				50 / 46		54 / 58		69 / 73
E4K / ST	R or A (AF4) or A (AS4)		38 / 42 / 38		50 / - / 46		54 / - / 58		69 / - / 73
E5K / ST	R		38		50 / -		58 / -		69 / -
E6K / ST	R		38		50		58		73 (Z (ZF1))
TR5 / HT	A (AFX)	34		42		46		60	
TR14C	A (AFT)		34		38		46		58
TR14TB	A (AFT)		34						
TR4XF	A (AFX)		38		42 / 46		50		63

- Chart includes the most common Alfagomma and Piranhaflex hoses and fittings. For die suggestios for hoses not listed please contact your local sales representative or Kuriyama Customer Service for assistance.
- Chart applies only to KuriCrimp Powered By 0+P common crimper die sizes.





## Die Selection Guide - Industrial

The following chart lists the corresponding die based on hose type and size in order to assist with your die selection process.

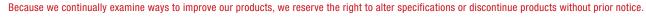
#### **INDUSTRIAL HOSE ASSEMBLIES\***

Hood Type	Hose Size (in)	1	1 1/4	1 1/2	2	2 1/2	3	4	5	6	8	10	12
Hose Type	Fitting Type						Die Siz	e (mm)					
Industrial (Tigerflex)	Aluminum C&E's	34	42	46	63	77	96	121	146	166	235		
Industrial (Alfagomma)	Aluminum C&E's	34	42	46	58	73	90	111	136	166	220		

<sup>\*</sup>Die size may vary based on hose type.

#### NOTE:

- Chart includes the most common Alfagomma and Piranhaflex hoses and fittings. For die suggestios for hoses not listed please contact your local sales representative or Kuriyama Customer Service for assistance.
- Chart applies only to KuriCrimp Powered By O+P common crimper die sizes.









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Consolidated Hydraulics Crimping Guide



Piranhaflex Crimping Guide



**Industrial Crimping Guide** 





### **Determining Crimper Capacity**

Determining whether a particular crimper has the capacity to handle the user's required range of hoses requires understanding that the primary limiting factor for crimping hydraulic hose is crimper tonnage, whereas industrial hose is limited by the diameter of the crimper opening.\*

A crimper's capacity can be understood in multiple ways: Hose Capacity, Maximum Opening with Dies, Opening by Die Size and Maximum Opening without Dies.

**Hose Capacity** – This value represents the largest hose that can be crimped depending on hose type, whether 1-2 wire, 4 spiral, 6 spiral or industrial. With hydraulic hose assemblies the Hose Capacity specification is sufficient to determine crimper suitability, as it generally is for industrial hose assemblies.

However, with industrial hose assemblies the crimper opening diameter must also be taken into consideration. The crimper may not be able to handle the stated hose size when larger than normal industrial couplings, such as ball and socket, bent and flanged couplings, are used. Additionally, the crimper may exceed the stated hose size when smaller fitting such as nipples and sanitary fittings are used.

**Maximum Opening with Dies** – This value represents the diameter of the crimper opening in its fully open position, with its largest die set inserted. This value is important as it provides the maximum opening dimension available when performing multiples of the same crimp (meaning the same crimp die is being used repeatedly).

Therefore, to determine whether a crimper can make a particular industrial hose assembly, you must first determine the largest outside diameter of the couplings being used, which for KOA Couplings can be found on pages 54-56. From that information, it can be determined if the crimper opening is large enough for the coupling to pass through.

**Opening by Die Size** - This value represents the diameter of the crimper opening relative to the particular die set being used. It's expressed as the sum of the die set size being used plus a particular value. Naturally, there's a smaller opening when doing smaller diameter crimps and vice versa.

For example, the Opening by Die Size for the KC3-H170 is "die size + 61 mm", therefore if I'm crimping a 2" Tigerflex hose using a 63 mm die, my opening is 63 mm + 61 mm = 124 mm, I can now compare that value to my fitting dimension; if I'm using a 2" female cam lock I can see from page 54 that with its maximum diameter of 97.2 mm it will easily pass through the 124 mm opening with the 63 mm dies in place.

**Maximum Opening without Dies** – This value represents the diameter of the crimper opening in its fully opened position without any dies inserted, and is the absolute largest possible diameter of the crimper opening. In instances when the operator needs to pass a larger coupling through the crimper opening, it can be done so before the crimp dies are added. This method allows for the use of larger couplings, but is not efficient for performing multiples of the same crimp, as the crimping dies must be individually added and removed each time.

\* Crimper tonnage can also be a limiting factor on heavier duty industrial hose and couplings. Contact Kuriyama Customer Service if any doubt exists.



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These charts list the maximum outside dimension of various KOA Couplings in order to assist with determining whether the coupling will fit through the crimper opening.



### Camlock, Female

AL-C, BR-C, SS-C, SS304-C, PPC & GRC SERIES\*

Size (in)	OD of Largest Dim. (mm)
1/2	38.5
3/4	52.6
1	62.2
1 1/4	80.2
1 1/2	87.8
2	97.2
2 1/2	109.9
3	137.1
4	165.0
5	191.1
6	240.0
8	289.0
10	327.0

Note: Locking handles may impact crimping capacity.

### Camlock, Male

AL-E, BR-E, SS-E, SS304-E, PPE & GRE SERIES\*

Size (in)	OD of Largest Dim. (mm)
1/2	30.2
3/4	34.0
1	40.0
1 1/4	50.0
1 1/2	60.0
2	68.0
2 1/2	82.0
3	100.0
4	130.0
5	154.0
6	183.0
8	231.0
10	263.0

### **Ball & Socket, Female (Type B)**

### **SLB-FH SERIES\***

Size (in)	OD of Largest Dim. (mm)
2	83.0
3	117.0
4	166.0
6	159.0
8	267.0
10	346.0
12	401.0

### Ball & Socket, Male (Type B)†

#### SLB-MH SERIES WITH SLB-LR LEVER HANDLE\*

Size (in)	OD of Largest Dim. (mm)
2	158.0
3	190.0
4	295.0
6	320.0
8	380.0
10	485.0
12	528.0

<sup>†</sup>Measured over locking ring

### **★** FOR ADDITIONAL INFORMATION

For more information on these products refer to the Kuriyama Couplings Catalog at koa.link/KOA-Couplings-Catalog or kuriyama.com





These charts list the maximum outside dimension of KOA Couplings in order to assist with determining whether the coupling will fit through the crimper opening.



### **Ball & Socket, Female (Type A)**

### **SLA-FH SERIES\***

Size (in)	OD of Largest Dim. (mm)
10	492.0
12	600.0

### Ball & Socket, Male (Type A)

### **SLA-MH SERIES\***

Size (in)	OD of Largest Dim. (mm)
10	358.0
12	446.0

### Sanitary, Tri-Clamp

#### **TCS-SS SERIES\***

Size (in)	OD of Largest Dim. (mm)
1	50.5
1 1/2	50.5
2	64.0
2 1/2	77.5
3	91.0
4	119.0

### Sanitary, I-Line

#### FILS-SS & MILS-SS SERIES\*

Size (in)	OD of Largest Dim. (mm)
1 1/2	50.8
2	67.0
2 1/2	84.0
3	98.5
4	123.9
4	123.9

### Sanitary Bevel Seat, Female<sup>†</sup>

### FBS-SS SERIES WITH HNS HEX NUT\*

Size (in)	OD of Largest Dim. (mm)
1	46.0
1 1/2	61.1
2	76.2
2 1/2	91.3
3	106.4
4	137.6

<sup>†</sup>Measured over nut OD

### Sanitary Bevel Seat, Male

### MBS-SS SERIES\*

Size (in)	OD of Largest Dim. (mm)
1	37.1
1 1/2	50.7
2	64.2
2 1/2	77.7
3	91.2
4	119.3

### **★** FOR ADDITIONAL INFORMATION

For more information on these products refer to the Kuriyama Couplings Catalog at koa.link/KOA-Couplings-Catalog or kuriyama.com





These charts list the maximum outside dimension of KOA Couplings in order to assist with determining whether the coupling will fit through the crimper opening.



### **Nipples**

STN, SPN, HEX-STN, HEX, SPN, GEN, SSN304, SSN, PPN AND GRN SERIES\*

Size (in)	OD of Largest Dim. (mm)
1/2	21.3
3/4	26.7
1	33.4
1 1/4	42.2
1 1/2	48.3
2	60.3
2 1/2	73.1
3	101.6
4	114.3
6	168.3
8	219.1
10	273.0
12	323.8

### **Ground Joints, Female<sup>†</sup>**

GJ & SHGJ-CR SERIES WITH WINGNUT\*

Size (in)	OD of Largest Dim. (mm)
1/2	59.5
3/4	89.0
1	111.8
1 1/4	111.8
1 1/2	145.5
2	145.5
2 1/2	180.0
3	204.5
4	242.0

<sup>&</sup>lt;sup>†</sup>Measured over wingnut OD

### Pin Lugs, Female<sup>†</sup>

AB, BB, ABF, FHNST AND FHNST-F SERIES\*

Size (in)	OD of Largest Dim. (mm)
1 1/2	81.0
2	90.6
2 1/2	114.5
3	123.0
4	157.0
6	216.8

<sup>†</sup>Measured over wingnut OD

### **Concrete Couplings**

**CHC-CA SERIES\*** 

Size (in)	OD of Largest Dim. (mm)
2	88.9
2 1/2	108.0
3	127.0
4	159.0
5	193.8

### **Ground Joints, Male**

**GJM & D-XXXX-MNPT SERIES\*** 

Size (in)	OD of Largest Dim. (mm)
1/2	21.8
3/4	27.7
1	34.2
1 1/4	41.6
1 1/2	45.8
2	58.9
2 1/2	73.0
3	87.9
4	113.3
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### **★** FOR ADDITIONAL INFORMATION

For more information on these products refer to the Kuriyama Couplings Catalog at koa.link/KOA-Couplings-Catalog or kuriyama.com





### **COMPARISON**

### **BENCH MOUNTED**















NEW



NEW

	KCS-TF2	KCS-TF3	KCS-TF3/PI	KCS-TF4	KCS-TF5DI	KCS-TF6	KCS-TFIH10
Max. Capacity 1-2 Wire (in)	2	3	3	3	3	3	NA
Max. Capacity 4 Spiral (in)	2	2 1/2	2 1/2	2 1/2	2 1/2	3	NA
Max. Capacity 6 Spiral (in)	1 1/2	2	2	2	2 1/2	3	NA
Max. Capacity Industrial (in)	2	2 1/2	2 1/2	3	5*	4	10*
Max. Opening (mm / in)	75 / 2.95	100 / 3.94	100 / 3.94	100 / 3.94	160 / 6.30	160 / 6.30	NA
Blade Diameter (mm)	250	400	400	400	520	650	NA
Power	4 HP (110 V)	7.5 HP (230 V)	7.5 HP (230 V)	7.5 HP (230 V)	10.0 HP (230 V)	15 HP (230 V)	1.22 HP (230 V)
Powered Foot Pedal	No	No	Yes	Yes	Yes	Yes	No
Low Smoke Emission	No	No	No	Yes	Yes	Yes	No
Page Number	64	65	66	67	68	69	70

<sup>\*</sup> Dependent on hose type





### **KCS-TT30PI Series**



D	FS	CR	IP1	ΓIO	N

Pneumatically powered guillotine hose cutter for fabric reinforced hose and plastic tubing up to 1.1" OD.

Delivers a clean, straight cut, while reducing cutting time up to five times versus using a simple hand cutter.

The included Serrated Blade is not recommended for use with hoses with a steel cover and/or containing steel helical reinforcement.

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 KOA.link/
 KCS-TT30PI

### **INCLUDED ACCESSORIES**







Blade BLADE-TT30Pl

### OPTIONAL ACCESSORIES







Electric Foot Pedal PEDAL-TT30PI

Hose Capacity (in)		Pneumatic Input (PSI)
1 – 2 Wire	NA	
4 SP / 6 SP	NA	07
Industrial†	5/8	<b>87</b>
Max opening (mm)	30	

† Up to 3/4" depending on hose type

Cutter Size	
L x W x H (in)	17.3 x 18.3 x 16.9
Weight (lbs)	66

Part Number	Pump Info
KCS-TT30PI	Air





Perfect for small ID hose and tubing. Reduces production times and delivers a clean consistent cut.





### KCS-TF1D/E-BAT Series



Hose Capacity (in)	
1 – 2 Wire	1 1/4
4 SP / 6 SP	1 1/4 / 1
Industrial	1 1/2
Max opening (mm)	55

Cutter Size	
L x W x H (in)	12.8 x 13.8 x 15.75
Weight (lbs)	15.4
Blade Diameter (mm)	165

Part Number	Battery Info
KCS-TF1D/E-BAT	18V 5Ah

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#### **DESCRIPTION**

Small and portable while still handling most sizes of hydraulic hose; including 1 1/4" two wire, four spiral, and 1" six spiral. With it's small size, battery powered operation and weighing a mere 15 lbs., it makes the perfect saw for on-site visits or for when shop space is limited.

Its recessed blade is protected within housing for operator safety. The unit includes one 18V rechargeable battery, one battery charger and one 165 mm diamond blade.

Suggested for use with the KC1-H47E crimper available with a battery, hand or air powered pump; as well as our 12 volt KC1-H83-12V crimper.

#### **INCLUDED ACCESSORIES**







Battery (1 included) BATT-KCS-TF1D/Ee

Diamond Blade BLADE-DIA165

Recessed Blade





### **KCS-TF1/E Series**



### **DESCRIPTION**

A compact, bench mounted unit ideal for cutting 1 1/4" four spiral and 1" six spiral hydraulic hose.

Suggested for pairing with KC1-H83 and KC3-H88 series crimpers.

Hose Capacity (in)		Motor Strength (HP)
1 – 2 Wire	1 1/4	
4 SP / 6 SP	1 1/4 / 1	4 6
Industrial	2	1.5
Max opening (mm)	58	

Cutter Size	
L x W x H (in)	20.7 x 26.0 x 17.5
Weight (lbs)	66.1
Blade Diameter (mm)	250
Part Number	Motor Info

Part Number	Motor Info
KCS-TF1/E-110/1	1.5 HP (110 V) 1 PH
KCS-TF1/E-12V	1.5 HP (12 V)

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KOA.link/

KCS-TF1-E

### **INCLUDED ACCESSORIES**







Recessed Blade Ventilation Port\*

BLADE-SER250

- \* Separate suction device required for fume extraction
- <sup>†</sup> CAUTION: The included Serrated Blade is not recommended for use with hoses with a steel cover and/or containing steel helical reinforcement.

#### **OPTIONAL ACCESSORIES**





Smooth Blade BLADE-SMT250

Diamond Blade BLADE-DIA250





### **KCS-TF2/E Series**



Hose Capacity (in)	Motor Strength (HP)	
1 – 2 Wire	2	
4 SP / 6 SP	2 / 1 1/2	<b>A</b>
Industrial	2	4
Max opening (mm)	73	

Cutter Size	
L x W x H (in)	25.6 x 27.6 x 16.5
Weight (lbs)	97
Blade Diameter (mm)	250

Part Number	Motor Info
KCS-TF2/E-230/1	4 HP (230 V) 1 PH
KCS-TF2/E-230/3	4 HP (230 V) 3 PH

#### View Up To Date Info -



**⟨** SCAN OR VISIT KOA.link/ KCS-TF2-E

#### **DESCRIPTION**

A compact, bench mounted unit ideal for cutting 2" four spiral and 1 1/2" six spiral hydraulic hose.

Ideal for use with KC1-H130 series crimpers.

#### **INCLUDED ACCESSORIES**







Recessed Blade Ventilation Port\*

Serrated Blade<sup>†</sup> BLADE-SER250

#### **OPTIONAL ACCESSORIES**







Centering & Measuring Device **CENTER-KCS** 

Smooth Blade BLADE-SMT250

Diamond Blade BLADE-DIA250



<sup>\*</sup> Separate suction device required for fume extraction

<sup>†</sup> CAUTION: The included Serrated Blade is not recommended for use with hoses with a steel cover and/or containing steel helical reinforcement.



### **KCS-TF3/E Series**



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A stand alone unit ideal for cutting 2" four spiral and six spiral hydraulic hose. The blade is recessed inside the base for additional safety.

Suggested for use with KC1-H135 series crimpers.

Hose Capacity (in)		Motor Strength (HP)
1 – 2 Wire	2	
4 SP / 6 SP	2/2	А
Industrial	2 1/2	4
Max opening (mm)	85	

30.0 x 20.9 x 20.1
130
350

Part Number	Motor Info
KCS-TF3/E-230/1	4 HP (230 V) 1 PH
KCS-TF3/E-230/3	4 HP (230 V) 3 PH

### View Up To Date Info -



⟨ SCAN OR VISIT

KOA.link/

KCS-TF3-E

### **INCLUDED ACCESSORIES**







Recessed Blade Ventilation Port\*

Serrated Blade<sup>†</sup> BLADE-SER250

- \* Separate suction device required for fume extraction
- <sup>†</sup> CAUTION: The included Serrated Blade is not recommended for use with hoses with a steel cover and/or containing steel helical reinforcement.

#### **OPTIONAL ACCESSORIES**







Centering & Measuring Device CENTER-KCS

Smooth Blade BLADE-SMT250

Diamond Blade BLADE-DIA250



**Motor Strength (HP)** 

5.5



### **KCS-TF4/E Series**



Cutter Size	
L x W x H (in)	45.3 x 26.0 x 26.3
Weight (lbs)	187.4
Blade Diameter (mm)	400

3

3/2

4

130

Part Number	Motor Info
KCS-TF4/E-230/1	5.5 HP (230 V) 1 PH

#### **DESCRIPTION**

Ideal for industrial hoses, cutting up to 4" ID. Can be placed on the ground, eliminating the need to lift heavy hoses.

Diamond blade included in order to cut through heavy walled hoses or ones with steel helical reinforcement.

Ideal for use with KC3-H144 or KC3-H170 series crimpers.

#### View Up To Date Info -



**Hose Capacity (in)** 

Max opening (mm)

1 - 2 Wire

4 SP / 6 SP

Industrial

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 KOA.link/
 KCS-TF4-E-2301

### **INCLUDED ACCESSORIES**







Recessed Blade Ventilation Port\* Diamond Blade BLADE-DIA250

### **OPTIONAL ACCESSORIES**







Centering & Measuring Device CENTER-KCS

Smooth Blade BLADE-SMT250

Serrated Blade<sup>†</sup> BLADE-SER250



<sup>\*</sup> Separate suction device required for fume extraction

<sup>†</sup> CAUTION: The included Serrated Blade is not recommended for use with hoses with a steel cover and/or containing steel helical reinforcement.



### **KCS-TF2 Series**



Hose Capacity (in)		Motor Strength (HP)
1 – 2 Wire	2	
4 SP / 6 SP	2 / 1 1/2	<b>A</b>
Industrial	2	4
Max opening (mm)	75	

Cutter Size	
L x W x H (in)	33.1 x 21.7 x 45.3
Weight (lbs)	290
Blade Diameter (mm)	250
Part Number	Motor Info

Part Number	Motor Info
KCS-TF2-230/3	4 HP (230 V) 3 PH

#### **DESCRIPTION**

A stand alone unit ideal for cutting 2" four spiral and 1 1/2" six spiral hydraulic hose. The blade is recessed inside the base for additional safety.

Suggested for use with KC3-H130 series crimpers.



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KOA.link/

KCS-TF2-2303

#### **INCLUDED ACCESSORIES**







**Enclosed Blade** Chamber

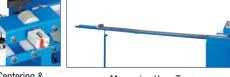
Ventilation Port\*

Serrated Blade<sup>†</sup> BLADE-SER250

- \* Separate suction device required for fume extraction
- † CAUTION: The included Serrated Blade is not recommended for use with hoses with a steel cover and/or containing steel helical reinforcement

### **OPTIONAL ACCESSORIES**





Centering & Measuring Device CENTER-KCS

Measuring Hose Tray TRAY-KCS

Stroke Counter STROKE-KCS





Smooth Blade BLADE-SMT250

Diamond Blade BLADE-DIA250



7.5 HP (230 V) 3 PH



### **KCS-TF3 Series**



Hose Capacity (in)		Motor Strength (HP)
1 – 2 Wire	3	
4 SP / 6 SP	2 1/2 / 2	7 5
Industrial	2 1/2	<b>7.5</b>
Max opening (mm)	100	

Cutter Size	
L x W x H (in)	39.4 x 28.0 x 45.3
Weight (lbs)	419
Blade Diameter (mm)	400
Part Number	Motor Info

#### **DESCRIPTION**

KCS-TF3-230/3

A stand alone unit ideal for cutting 3" two wire hose and 2" six spiral hydraulic hose. The blade is recessed inside the base for additional safety.

Suggested for use with KC3-H135 series crimpers.

View Up To Date Info —

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KCS-TF3-2303

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### **INCLUDED ACCESSORIES**







Enclosed Blade Chamber

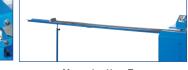
Ventilation Port\*

Serrated Blade<sup>†</sup> BLADE-SER250

- \* Separate suction device required for fume extraction
- † CAUTION: The included Serrated Blade is not recommended for use with hoses with a steel cover and/or containing steel helical reinforcement

### **OPTIONAL ACCESSORIES**





ELLEL CALLETTE

Centering & Measuring Device CENTER-KCS

Measuring Hose Tray TRAY-KCS

Stroke Counter STROKE-KCS





Smooth Blade BLADE-SMT250

Diamond Blade BLADE-DIA250





### **KCS-TF3/PI Series**



Hose Capacity (in)		Motor Strength (HP)
1 – 2 Wire	3	
4 SP / 6 SP	2 1/2 / 2	7 6
Industrial	2 1/2	<b>7.5</b>
Max opening (mm)	100	

Cutter Size	
L x W x H (in)	40.4 x 27.6 x 45.3
Weight (lbs)	530
Blade Diameter (mm)	400
Part Number	Motor Info
KCS-TF3/PI-230/3	7.5 HP (230 V) 3 PH

#### **DESCRIPTION**

A stand alone unit ideal for cutting 2" six spiral hydraulic hose. The blade is recessed inside the base for additional safety. Uses 100 PSI pneumatic input control.

Suggested for use with KC3-H135 series crimpers.



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KCS-TF3-PI-2303

### **INCLUDED ACCESSORIES**





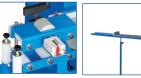


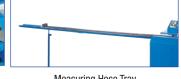
BLADE-SER250

Enclosed Blade Ventilation Port\*

- \* Separate suction device required for fume extraction
- † CAUTION: The included Serrated Blade is not recommended for use with hoses with a steel cover and/or containing steel helical reinforcement

#### **OPTIONAL ACCESSORIES**





Tablit Chantains

Centering & Measuring Hose Tray
Measuring Device TRAY-KCS
CENTER-KCS

Stroke Counter STROKE-KCS





Smooth Blade BLADE-SMT250

Diamond Blade BLADE-DIA250





### **KCS-TF4 Series**



View Up To Date Info



**♦** SCAN OR VISIT KOA.link/ KCS-TF4-2303

#### **Hose Capacity (in) Motor Strength (HP)** 1 - 2 Wire 3 4 SP / 6 SP 2 1/2 / 2 **7.5** Industrial 3 Max opening (mm) 100

Cutter Size	
L x W x H (in)	44.0 x 23.8 x 57.2
Weight (lbs)	717
Blade Diameter (mm)	400
Port Number	Motor Info

Part Number	Motor Info
KCS-TF4-230/3	7.5 HP (230 V) 3 PH

### **DESCRIPTION**

Cuts up to 2" six spiral hoses. Blade chamber is completely recessed in the body of the unit allowing for more efficient ventilation. Uses 100 PSI pneumatic input.

Suggested for use with KC4-V150 and KC4-V159 series crimpers.

### **INCLUDED ACCESSORIES**







Recessed Blade Ventilation Port\* Chamber

Pneumatic Foot Pedal





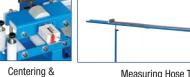
Stroke Counter

Serrated Blade<sup>†</sup> BLADE-SER250

- \* Separate suction device required for fume extraction
- † CAUTION: The included Serrated Blade is not recommended for use with hoses with a steel cover and/or containing steel helical reinforcement

### **OPTIONAL ACCESSORIES**





Measuring Device CENTER-KCS

Measuring Hose Tray TRAY-KCS

Blowing Kit BLKIT-KCS45







**Fume Extractor** FUME-KCS4

Smooth Blade BLADE-SMT250

Diamond Blade **BLADE-DIA250** 





### **KCS-TF5DI Series**



Hose Capacity (in)		Motor Strength (HP)
1 – 2 Wire	3	
4 SP / 6 SP	3	40
Industrial	6*	10
Max opening (mm)	195	

\*Dependent on hose type

Cutter Size	
L x W x H (in)	44.9 x 46.1 x 40.2
Weight (lbs)	783
Blade Diameter (mm)	520

Part Number	Motor Info
KCS-TF5DI-230/3	10 HP (230 V) 3 PH

#### **DESCRIPTION**

This stand alone unit is great for cutting a variety of either industrial or hydraulic hose. Ideal for cutting up to 3" six spiral hydraulic hose and up to 6" industrial hose. Suggested for use with KC4-V160 series crimpers.

### INCLUDED ACCESSORIES



Recessed Blade



⟨ SCAN OR VISIT

KOA.link/

KCS-TF5-DI



Ventilation Port\*

Pneumatic Foot

### **OPTIONAL ACCESSORIES**







Fume Extractor S FUME-KCS4 BL

Smooth Blade BLADE-SMT250

Serrated Blade<sup>†</sup> BLADE-SER250



Diamond Blade BLADE-DIA250

- \* Separate suction device required for fume extraction
- † CAUTION: The included Serrated Blade is not recommended for use with hoses with a steel cover and/or containing steel helical reinforcement

1 The KCS-TF5DI Series saws are also available in 208V or 480V 3 PH.





### **KCS-TF6 Series**



View Up To Date Info -



**⟨** SCAN OR VISIT KOA.link/ KCS-TF6

Hose Capacity (in)		Motor Strength (HP)
1 – 2 Wire	3	
4 SP / 6 SP	3	15
Industrial	4	15
Max opening (mm)	157	

Cutter Size	
L x W x H (in)	49.2 x 34.2 x 63.5
Weight (lbs)	1027
Blade Diameter (mm)	650

Part Number	Motor Info
KCS-TF6-230/3	15 HP (230 V) 3 PH

#### **DESCRIPTION**

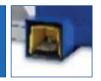
Cuts up to 3" six spiral hoses. Blade chamber is completely recessed in the body of the unit allowing for more efficient ventilation. Uses electric foot pedal input.

Suggested for use with KC4-V250 and KC4-V300 series crimpers

### **INCLUDED ACCESSORIES**







Recessed Blade Ventilation Port\* Chamber

Electirc Foot Pedal





Stroke Counter

Serrated Blade<sup>†</sup> BLADE-SER650

- \* Separate suction device required for fume extraction
- † CAUTION: The included Serrated Blade is not recommended for use with hoses with a steel cover and/or containing steel helical reinforcement

#### **OPTIONAL ACCESSORIES**





Measuring Hose Tray Measuring Device TRAY-KCS **CENTER-KCS** 

Blowing Kit **BLKIT-KCS45** 

FUME-KCS4

**Fume Extractor** 

Smooth Blade BLADE-SMT650

Diamond Blade BLADE-DIA650

1 The KCS-TF6 Series saws are also available in 208V or 480V 3 PH.





2.2 HP (230 V) 3 PH

## **KCS-TFIH10 Series**



Hose Capacity (in)		Motor Strength (HP)
1 – 2 Wire	NA	
4 SP / 6 SP	NA	2 2
Industrial	10*	2.2
Max opening (mm)	280	
*Dependent on hose type.		
Cutter Size		
L x W x H (in)		78.7 x 35.4 x 39.4
Weight (lbs)		595
Blade Diamensions (in)		126 x 1.06 x 0.04
Part Number		Motor Info

### **DESCRIPTION**

KCS-TFIH10-230/3

This mobile band saw is ideal for cutting a variety of industrial hoses up to 10" ID. A great addition to improve cutting efficiency when working with bulky hoses.

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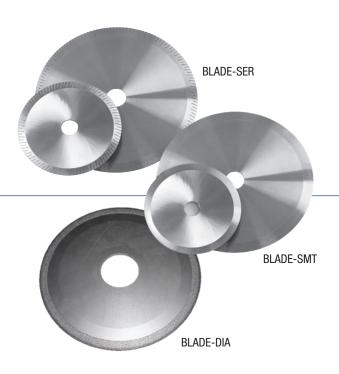
**⟨** SCAN OR VISIT KOA.link/ KCS-TFIH10

1 The KCS-TFIH10 Series saws are also available in 208V or 480V 3 PH.



<sup>†</sup> CAUTION: This saw is not recommended for use with hoses with a steel cover, steel wire reinformement, and/or steel helical reinforcement.





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⟨ SCAN OR VISIT

KOA.link/

REP-BLADE

### **BLADE-SER Series**

Serrated Replacement Blade

### **BLADE-SMT Series**

Smooth Replacement Blade

### **BLADE-DIA Series**

Diamond Replacement Blade

#### **FEATURES AND ADVANTAGES**

#### • BLADE-SER

- Serrations help dissipate heat, extending blade life and reducing smoke generation.
- Acceptable for use with textile reinforced hoses.
- CAUTION: Serrated Blades are not recommended for use with hoses with a steel cover and/or containing steel helical reinforcement.

#### • BLADE-SMT

 Smooth blades are suitable for use with hoses with a steel cover and/or steel helical reinforcement.

#### • BLADE-DIA

- Durable diamond coating greatly extends blade life.
- Diamond blades are suitable for use with hoses with a steel cover and/or steel helical reinforcement.

Part Number	Outside Diameter	Inside Diameter	Thickness
	(mm)	(mm)	(mm)
BLADE-SER250	250	40	3
BLADE-SER350	350	50	3
BLADE-SER400	400	50	4
BLADE-SER520	520	50	4
BLADE-SMT250	250	40	3
BLADE-SMT350	350	50	3
BLADE-SMT400	400	50	4
BLADE-SMT520	520	50	4
BLADE-DIA165	165	20	1.4
BLADE-DIA250	250	40	3
BLADE-DIA350	350	50	3
BLADE-DIA400	400	50	4
BLADE-DIA520	520	50	4

### **A** CAUTIONARY STATEMENTS:

Blade sharpening should only be performed by the blade manufacturer. (Contact Kuriyama Customer Service for sharpening service details.)
Ensure direction of blade rotation is correct as indicated by the arrow printed on the blade. When using a new blade or newly sharpened blade, make initial hose cuts at a low speed. A newly sharpened blade will cut very quickly, which at a high speed could lead to overheating, potentially damaging the blade.

- Do not operate at excessive speeds that could potentially overwork the motor.
- Do not move or rotate the hose during cutting.
- Do not apply any solvents or lubricants to the blade.

When replacing the blade inspect for signs of wear, that the shaft rotates without vibrations and that the blade is perfectly perpendicular to the cutting surface. Before starting, actuate the hose pressing lever to ensure no interferences.







View Up To Date Info -



⟨ SCAN OR VISIT
 KOA.link/
 Hose-Cutters

### **HCMD**

Medium Hose and Tubing Cutter

### **HCLG**

Large Hose and Tubing Cutter

### **HCRCT**

One Handed Ratchet Hose Cutter

#### **FEATURES AND ADVANTAGES**

- HCMD Cuts up to 1 5/8" Hose and Tubing Weight 4.3 oz.
- HCLG Cuts up to 1 7/8" OD Hose and Tubing Weight 5.0 oz.
- HCRCT Cuts up to 2 1/2" OD Hoses Weight 1.4 lbs.



**HCLG-BLADE** 



View Up To Date Info -



⟨ SCAN OR VISIT
 KOA.link/
 Hose-Cutters

# Replacement Blades HCMD-BLADE

Replacement blade for Medium Cutter Medium Hose and Tubing Cutter

### **HCLG-BLADE**

Replacement blade for Large Cutter Large Bundle - Hose - Tubing Cutter

### **HCRCT-BLADE**

Replacement blade for One Handed Ratchet Cutter Large Bundle - Hose - Tubing Cutter





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### **KPUSH2**

Hydraulic Hose Pusher

### **KPUSH3**

Hydraulic Hose Pusher

#### **DESCRIPTION**

#### • KPUSH2

Pneumatically fed with a manual cycle and adjustable cylinder stroke pressure.

#### • KPUSH3

Pneumatically fed with a semi-automatic cycle, selfcentering vice and adjustable cylinder stroke and vice pressures.

#### **INCLUDED ACCESSORIES (KPUSH3 ONLY)**



Electric Foot Pedal

#### View Up To Date Info -

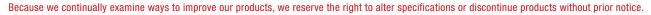


⟨SCAN OR VISIT

KOA.link/

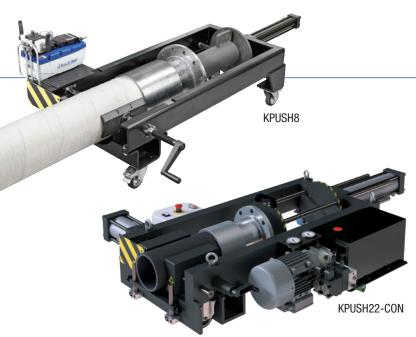
KPUSH2-3

	Hann Cananita	Decembric leases		Pusher S	lize
Part Number	Hose Capacity (in)	Pneumatic Input (psi)	Motor Info	L x W x H (in)	Weight (lbs)
KPUSH2	2	100	-	25.8 x 40.4 x 50.6	214
KPUSH3	3	100	230V 1 PH	33.7 x 37.4 x 49.2	518









### **KPUSH8**

Industrial Hose Pusher

### **KPUSH22-CON**

Concrete Hose Pusher

#### **DESCRIPTION**

#### KPUSH8

An extremely powerful unit that is up to almost any task. Powered by a separate air pump, its clamping mechanism holds any size hose firmly in place during insertion.

#### • KPUSH22-CON

Boasting 22,046 lbs of crimping force, the KPUSH22-CON is designed for difficult, heavy duty industrial hose such as concrete and petroleum hoses.

View Up To Date Info



	Llace Canacity	May Caupling	Decemptic leget			Pusher S	Size
Part Number	Hose Capacity (in)	Max Coupling OD (in)	Pneumatic Input (psi)	Pump Info	Motor Info	L x W x H (in)	Weight (lbs)
KPUSH8	8	16.7	8,818	100 PSI	-	44.3 x 69.7 x 24.6	298
KPUSH22-CON	8	16.7	22,046	-	3 HP	49.2 x 71.9 x 13.8	992

#### **OPTIONAL ACCESSORIES**



Concrete Hose Mandrels

Part Number	Description	Hose ID (in)
PUSHMAN200	Concrete Hose Mandrel	2
PUSHMAN250	Concrete Hose Mandrel	2 1/2
PUSHMAN300	Concrete Hose Mandrel	3
PUSHMAN400	Concrete Hose Mandrel	4
PUSHMAN500	Concrete Hose Mandrel	5
PUSHMAN600	Concrete Hose Mandrel	6



Non-Slip Hose Jaws

Part Number	Description	Hose ID (in)
PUSHJAWS200	Non-slip Hose Jaws	2
PUSHJAWS250	Non-slip Hose Jaws	2 1/2
PUSHJAWS300	Non-slip Hose Jaws	3
PUSHJAWS400	Non-slip Hose Jaws	4
PUSHJAWS500	Non-slip Hose Jaws	5
PUSHJAWS600	Non-slip Hose Jaws	6







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⟨ SCAN OR VISIT
 KOA.link/
 KSKIVE1

### KSKIVE1

Hydraulic Hose Skiver

#### **DESCRIPTION**

A manually operated unit designed to fit in a vice. Its small size and light weight make it perfect for in shop or on site service. Tooling sold separately.

Blade on orbital portion of tool can be adjusted to accommodate different sizes hoses, meaning only the internal mandrel must be changed. Internal skive tools have cutting blade attached and must be changed out when switching between different sized hoses.

#### **OPTIONAL ACCESSORIES**



Mandrel Holder Stand MANDSTAND1

	Hose Ca	pacity (in)	Skiver S	Size
Part Number	Internal Skiving	External Skiving	L x W x H (in)	Weight (Ibs)
KSKIVE1	2	2	18.9 x 9.5 x 3.9	15

#### **EXTERNAL SKIVING MANDRELS**

Description
External skiving mandrel Ø 3/16"
External skiving mandrel Ø 1/4"
External skiving mandrel Ø 5/16"
External skiving mandrel Ø 3/8"
External skiving mandrel Ø 1/2"
External skiving mandrel Ø 5/8"
External skiving mandrel Ø 3/4"
External skiving mandrel Ø 1"
External skiving mandrel Ø 1 1/4"
External skiving mandrel Ø 1 1/2"
External skiving mandrel Ø 2"

#### **INTERNAL SKIVING MANDRELS with Cutting Blade**

	•
Part Number	Description
KS-ISMAND-8	Internal skiving mandrel Ø 1/2"
KS-ISMAND-10	Internal skiving mandrel Ø 5/8"
KS-ISMAND-12	Internal skiving mandrel Ø 3/4"
KS-ISMAND-16	Internal skiving mandrel Ø 1"
KS-ISMAND-20	Internal skiving mandrel Ø 1 1/4"
KS-ISMAND-24	Internal skiving mandrel Ø 1 1/2"
KS-ISMAND-32	Internal skiving mandrel Ø 2"







#### View Up To Date Info -



⟨ SCAN OR VISIT

KOA.link/

KSKIVE2

#### **INCLUDED ACCESSORIES**





Electric Foot Pedal

**Shavings Drawer** 

### KSKIVE2

### Hydraulic Hose Skiver

#### **DESCRIPTION**

A compact, motor driven unit for hoses up to 2". Includes foot pedal, shaving drawer and spots for eight mandrels.

Blade on orbital portion of tool can be adjusted to accommodate different sizes hoses, meaning only the internal mandrel must be changed. Internal skive tools have cutting blade attached and must be changed out when switching between different sized hoses.

#### **OPTIONAL ACCESSORIES**



Mandrel Holder Stand MANDSTAND1

	Hose Cap	pacity (in)		Skiver Size			
Part Number	Internal Skiving	External Skiving	Motor Info	L x W x H (in)	Weight (lbs)		
KSKIVE2	2	2	1.0 HP (230 V) 1 PH 300 RPM	26.6 x 21.1 x 17.2	15		

#### **EXTERNAL SKIVING MANDRELS**

Part Number	Description
KS-ESMAND-3	External skiving mandrel Ø 3/16"
KS-ESMAND-4	External skiving mandrel Ø 1/4"
KS-ESMAND-5	External skiving mandrel Ø 5/16"
KS-ESMAND-6	External skiving mandrel Ø 3/8"
KS-ESMAND-8	External skiving mandrel Ø 1/2"
KS-ESMAND-10	External skiving mandrel Ø 5/8"
KS-ESMAND-12	External skiving mandrel Ø 3/4"
KS-ESMAND-16	External skiving mandrel Ø 1"
KS-ESMAND-20	External skiving mandrel Ø 1 1/4"
KS-ESMAND-24	External skiving mandrel Ø 1 1/2"
KS-ESMAND-32	External skiving mandrel Ø 2"
	·

#### INTERNAL SKIVING MANDRELS with Cutting Blade

Part Number	Description
KS-ISMAND-8	Internal skiving mandrel Ø 1/2"
KS-ISMAND-10	Internal skiving mandrel Ø 5/8"
KS-ISMAND-12	Internal skiving mandrel Ø 3/4"
KS-ISMAND-16	Internal skiving mandrel Ø 1"
KS-ISMAND-20	Internal skiving mandrel Ø 1 1/4"
KS-ISMAND-24	Internal skiving mandrel Ø 1 1/2"
KS-ISMAND-32	Internal skiving mandrel Ø 2"















Bending

37° Flaring

Deburring

Preassembly

View Up To Date Info -



**♦** SCAN OR VISIT KOA.link/ **MULTICEN-MIN** 

#### **INCLUDED ACCESSORIES**





Handheld Electronic Control

Tool Holder

## **MULTICEN-MIN**

Multifunctional / Tube Processing Center

#### **DESCRIPTION**

An economic, compact unit designed to carry out a multitude of the necessary functions for machining rigid hydraulic tubes, including bending, 24° ring preassembly, 37° flaring and deburring.

#### **Tube Materials**

Stainless (AISI 316 TI) or Carbon (ST37.4) Steel

Bending	
Tube Diameter Range (in)	1/4 - 1 1/2
Tube Max. Width (in)	0.15
Max Bending Angle	170°

24° Preassembly	
Tube Diameter Range (in)	0.236 - 1.654
Tube Max. Width (in)	0.15

37° Preassembly	
Tube Diameter Range (in)	1/4 - 1 1/2
Tube Max. Width (in)	0.158

Deburring	
Tube Max. Size (in)	1/4 - 1 1/2

**Multicenter Size** LxWxH(in) 28.4 x 36.2 x 51.0 Weight (lbs) 454

Part Number	Motor Info
MULTICEN-MIN-230/1	2.3 HP (230 V) 1 PH

















Bending

37° Flaring

Deburring Preassembly

Cutting

View Up To Date Info —



#### **INCLUDED ACCESSORIES**







Handheld Electronic Control

Tool Holder

Tube Cleaning Air Compressor

### **MULTICEN-JR**

### Multifunctional / Tube Processing Center

#### **DESCRIPTION**

A well rounded unit, that includes all the same features of the MULTICEN-MIN: bending, 24° ring pre-assembly, 37° flaring and deburring, with the additional ability to perform tube cutting.

Also includes a small air compressor for cleaning shavings out of the inside of tubes.

#### **Tube Materials**

Stainless (AISI 316 TI) or Carbon (ST37.4) Steel

Cutting	
Maximum Diameter (in)	3.9
Bending	
Tube Diameter Range (in)	1/4 - 1 1/2
Tube Max. Width (in)	0.15
Max Bending Angle	170°
24° Preassembly	
Tube Diameter Range (in)	0.236 - 1.654
Tube Max. Width (in)	0.15
37° Flaring	
Tube Diameter Range (in)	1/4 - 1 1/2
Tube Max. Width (in)	0.15
Deburring	
Tube Max. Size (in)	1/4 - 1 1/2
Multicenter Size	
L x W x H (in)	59.7 x 39.4 x 47.6
Weight (lbs)	670
Part Number	Motor Info

6.3 HP (230 V) 1 PH

Because we continually examine ways to improve our products, we reserve the right to alter specifications or discontinue products without prior notice.



MULTICEN-JR-230/1

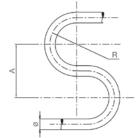


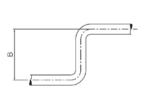
### **MULTICEN-MIN & MULTICEN-JR**

### **Bending**









#### BENDING TOOLS FOR MULTICEN-MIN AND MULTICEN-JR

Part Number	Description	Tubing OD (in)	Min. Bend Radius (in)	Max. Bend Angle (°)	A (mm)	B (mm)
BENDTOOL-JR-6	Bending Tool Ø 6 mm	6.0	15.0	170	60	70
BENDTOOL-JR-8	Bending Tool Ø 8 mm	8.0	16.5	170	60	70
BENDTOOL-JR-10	Bending Tool Ø 10 mm	10.0	27.5	170	70	115
BENDTOOL-JR-12	Bending Tool Ø 12 mm	12.0	32.5	170	80	120
BENDTOOL-JR-14	Bending Tool Ø 14 mm	14.0	46.0	170	110	180
BENDTOOL-JR-15	Bending Tool Ø 15 mm	15.0	46.0	170	110	180
BENDTOOL-JR-16	Bending Tool Ø 16 mm	16.0	48.0	170	110	180
BENDTOOL-JR-18	Bending Tool Ø 18 mm	18.0	48.0	170	110	190
BENDTOOL-JR-20	Bending Tool Ø 20 mm	20.0	66.0	170	140	230
BENDTOOL-JR-22	Bending Tool Ø 22 mm	22.0	66.0	160	140	240
BENDTOOL-JR-25	Bending Tool Ø 25 mm	25.0	81.5	160	170	270
BENDTOOL-JR-28	Bending Tool Ø 28 mm	28.0	81.0	160	180	300
BENDTOOL-JR-30	Bending Tool Ø 30 mm	30.0	98.5	150	220	300
BENDTOOL-JR-32	Bending Tool Ø 32 mm	32.0	101.0	150	220	300
BENDTOOL-JR-35	Bending Tool Ø 35 mm	35.0	125.5	120	250	440
BENDTOOL-JR-38	Bending Tool Ø 38 mm	38.0	116.0	120	250	440
BENDTOOL-JR-42	Bending Tool Ø 42 mm	42.0	126.0	120	250	440

Part Number	Description	Tubing OD (in)	Min. Bend Radius (in)	Max. Bend Angle (°)	A (mm)	B (mm)
BENDTOOL-JR-1/4	Bending Tool Ø 1/4"	1/4	0.65	170	2.36	2.76
BENDTOOL-JR-3/8	Bending Tool Ø 3/8"	3/8	1.08	170	2.76	4.53
BENDTOOL-JR-1/2	Bending Tool Ø 1/2"	1/2	1.28	170	3.15	4.72
BENDTOOL-JR-5/8	Bending Tool Ø 5/8"	5/8	1.88	170	4.33	7.09
BENDTOOL-JR-3/4	Bending Tool Ø 3/4"	3/4	1.88	170	4.33	7.09
BENDTOOL-JR-1	Bending Tool Ø 1"	1	3.20	160	6.69	10.63
BENDTOOL-JR-1 1/4	Bending Tool Ø 1 1/4"	1 1/4	3.97	150	8.66	11.81
BENDTOOL-JR-1 1/2	Bending Tool Ø 1 1/2"	1 1/2	4.56	120	9.84	17.32





### **MULTICEN-MIN & MULTICEN-JR** (continued)

## PREASSEMBLY SOCKETS FOR MULTICEN-MIN AND MULTICEN-JR

Part Number	Description	Tubing OD (mm)
PRESOCK-JR-6L	Light Preassembly Socket Ø 6 mm	6.0
PRESOCK-JR-6S	Heavy Preassembly Socket Ø 6 mm	6.0
PRESOCK-JR-8L	Light Preassembly Socket Ø 8 mm	8.0
PRESOCK-JR-8S	Heavy Preassembly Socket Ø 8 mm	8.0
PRESOCK-JR-10L	Light Preassembly Socket Ø 10 mm	10.0
PRESOCK-JR-10S	Heavy Preassembly Socket Ø 10 mm	10.0
PRESOCK-JR-12L	Light Preassembly Socket Ø 12 mm	12.0
PRESOCK-JR-12S	Heavy Preassembly Socket Ø 12 mm	12.0
PRESOCK-JR-14S	Heavy Preassembly Socket Ø 14 mm	14.0
PRESOCK-JR-15L	Light Preassembly Socket Ø 15 mm	15.0
PRESOCK-JR-16S	Heavy Preassembly Socket Ø 16 mm	16.0
PRESOCK-JR-18L	Light Preassembly Socket Ø 18 mm	18.0
PRESOCK-JR-20S	Heavy Preassembly Socket Ø 20 mm	20.0
PRESOCK-JR-22L	Light Preassembly Socket Ø 22 mm	22.0
PRESOCK-JR-25S	Heavy Preassembly Socket Ø 25 mm	25.0
PRESOCK-JR-28L	Light Preassembly Socket Ø 28 mm	28.0
PRESOCK-JR-30S	Heavy Preassembly Socket Ø 30 mm	30.0
PRESOCK-JR-35L	Light Preassembly Socket Ø 35 mm	35.0
PRESOCK-JR-38S	Heavy Preassembly Socket Ø 38 mm	38.0
PRESOCK-JR-42L	Light Preassembly Socket Ø 42 mm	42.0

# FLARING TOOLS FOR MULTICEN-MIN AND MULTICEN-JR

Part Number	Description	Tubing OD (mm)
FLAIRBLOCK-JR	Flaring Block	6-42
FLAIRTOOL-JR-6	Flaring Tool Ø 6 mm	6.0
FLAIRTOOL-JR-8	Flaring Tool Ø 8 mm	8.0
FLAIRTOOL-JR-10	Flaring Tool Ø 10 mm	10.0
FLAIRTOOL-JR-12	Flaring Tool Ø 12 mm	12.0
FLAIRTOOL-JR-14	Flaring Tool Ø 14 mm	14.0
FLAIRTOOL-JR-15	Flaring Tool Ø 15 mm	15.0
FLAIRTOOL-JR-16	Flaring Tool Ø 16 mm	16.0
FLAIRTOOL-JR-18	Flaring Tool Ø 18 mm	18.0
FLAIRTOOL-JR-20	Flaring Tool Ø 20 mm	20.0
FLAIRTOOL-JR-22	Flaring Tool Ø 22 mm	22.0
FLAIRTOOL-JR-25	Flaring Tool Ø 25 mm	25.0
FLAIRTOOL-JR-28	Flaring Tool Ø 28 mm	28.0
FLAIRTOOL-JR-30	Flaring Tool Ø 30 mm	30.0
FLAIRTOOL-JR-32	Flaring Tool Ø 32 mm	32.0
FLAIRTOOL-JR-35	Flaring Tool Ø 35 mm	35.0
FLAIRTOOL-JR-38	Flaring Tool Ø 38 mm	38.0
FLAIRTOOL-JR-42	Flaring Tool Ø 42 mm	42.0

## PREASSEMBLY PLATES FOR MULTICEN-MIN AND MULTICEN-JR

Part Number	Description	Tubing OD (mm)
PREPLATE-JR-6	Preassembly Plate Ø 6 mm	6.0
PREPLATE-JR-8	Preassembly Plate Ø 8 mm	8.0
PREPLATE-JR-10	Preassembly Plate Ø 10 mm	10.0
PREPLATE-JR-12	Preassembly Plate Ø 12 mm	12.0
PREPLATE-JR-14	Preassembly Plate Ø 14 mm	14.0
PREPLATE-JR-15	Preassembly Plate Ø 15 mm	15.0
PREPLATE-JR-16	Preassembly Plate Ø 16 mm	16.0
PREPLATE-JR-18	Preassembly Plate Ø 18 mm	18.0
PREPLATE-JR-20	Preassembly Plate Ø 20 mm	20.0
PREPLATE-JR-22	Preassembly Plate Ø 22 mm	22.0
PREPLATE-JR-25	Preassembly Plate Ø 25 mm	25.0
PREPLATE-JR-28	Preassembly Plate Ø 28 mm	28.0
PREPLATE-JR-30	Preassembly Plate Ø 30 mm	30.0
PREPLATE-JR-32	Preassembly Plate Ø 32 mm	32.0
PREPLATE-JR-35	Preassembly Plate Ø 35 mm	35.0
PREPLATE-JR-38	Preassembly Plate Ø 38 mm	38.0
PREPLATE-JR-42	Preassembly Plate Ø 42 mm	42.0

#### **Preassembly**



Note: Metric Tube Nuts (MTN Series) and Bite Sleeves (MBS Series) available. Refer to Kuriyama Hydraulic Connections Catalog pgs. 214-216.

### 37° Flaring



















Bending

37° Flaring

**Deburring Preassembly** 

Cutting

#### View Up To Date Info —



**⟨** SCAN OR VISIT KOA.link/ **MULTICEN-MAX** 

#### **INCLUDED ACCESSORIES**





Touch Screen **Electronic Control** 

Tool Holder

#### OPTIONAL ACCESSORIES





**Electric Foot Pedals** (Bending) PEDAL-MULT

**Electronic Foot** Pedals (Flaring) PEDAL-ES

### **MULTICEN-MAX**

### Multifunctional / Tube Processing Center

#### **DESCRIPTION**

Ideal for production tube processing, the top of the line MULTICEN-MAX performs bending, cutting, 24° ring preassembly, 37° flaring and deburring. Comes with a touchscreen, electronic control with the ability to store bending and flaring specifications. Optional electronic foot pedals available.

#### **Tube Materials**

Max Bending Angle

Stainless (AISI 316 TI) or Carbon (ST37.4) Steel

Cutting	
Maximum Diameter (in)	4.9
Bending	
Tube Size, General Tube (in)	1/4 - 1 1/2
Tube Size, AISI 316 TI (Max Ø x thickness) (in)	1 1/4 x 0.15
Tube Size, AISI 316 TI (Max Ø x thickness) (in)	1 1/2 x 0.12
Tube Size, ST 37.4 (Max Ø x thickness) (in)	1 1/4 x 0.20
Tube Size, ST 37.4 (Max Ø x thickness) (in)	1 1/2 x 0.12

24° Preassembly	
Tube Diameter Range (in)	0.236 - 1.654
Tube Max. Width (in)	0.15
37° Flaring	
Tube Diameter Range (in)	1/4 - 1 1/2
Tube Max. Width (in)	0.15
Deburring	
Tube Max. Size (in)	0.236 - 1.654
Multicenter Size	
L x W x H (in)	55.1 x 31.5 x 59.0
Weight (lbs)	882
Part Number	Motor Info
MULTICEN-MAX-230/3	6.0 HP (230 V) 3 PH

Because we continually examine ways to improve our products, we reserve the right to alter specifications or discontinue products without prior notice.



180°



## MULTICEN-MAX (continued)

### **Bending**





#### BENDING TOOLS FOR MULTICEN-MAX

Part Number	Description	Min. Bend Radius (mm)	Max. Bend Angle (°)
BENDTOOL-MAX-6	Bending Tool Ø 6 mm	20.0	180
BENDTOOL-MAX-8	Bending Tool Ø 8 mm	22.0	180
BENDTOOL-MAX-10	Bending Tool Ø 10 mm	25.0	180
BENDTOOL-MAX-12	Bending Tool Ø 12 mm	25.0	180
BENDTOOL-MAX-14	Bending Tool Ø 14 mm	35.0	180
BENDTOOL-MAX-15	Bending Tool Ø 15 mm	35.0	180
BENDTOOL-MAX-16	Bending Tool Ø 16 mm	40.0	180
BENDTOOL-MAX-18	Bending Tool Ø 18 mm	40.0	180
BENDTOOL-MAX-20	Bending Tool Ø 20 mm	50.0	180
BENDTOOL-MAX-22	Bending Tool Ø 22 mm	50.0	180
BENDTOOL-MAX-25	Bending Tool Ø 25 mm	65.0	180
BENDTOOL-MAX-28	Bending Tool Ø 28 mm	75.0	180
BENDTOOL-MAX-30	Bending Tool Ø 30 mm	90.0	180
BENDTOOL-MAX-32	Bending Tool Ø 32 mm	90.0	180
BENDTOOL-MAX-35	Bending Tool Ø 35 mm	95.0	180
BENDTOOL-MAX-38	Bending Tool Ø 38 mm	95.0	180
BENDTOOL-MAX-42	Bending Tool Ø 42 mm	115.0	180
BENDTOOL-MAX-50	Bending Tool Ø 42 mm	135.0	180

Part Number	Description	Min. Bend Radius (mm)	Max. Bend Angle (°)
BENDTOOL-MAX-1/4	Bending Tool Ø 1/4"	0.78	180
BENDTOOL-MAX-5/16	Bending Tool Ø 5/16"	0.86	180
BENDTOOL-MAX-3/8	Bending Tool Ø 3/8"	1.00	180
BENDTOOL-MAX-1/2	Bending Tool Ø 1/2"	1.00	180
BENDTOOL-MAX-5/8	Bending Tool Ø 5/8"	1.57	180
BENDTOOL-MAX-3/4	Bending Tool Ø 3/4"	1.97	180
BENDTOOL-MAX-7/8	Bending Tool Ø 7/8"	1.97	180
BENDTOOL-MAX-1	Bending Tool Ø 1"	2.55	180
BENDTOOL-MAX-1 1/4	Bending Tool Ø 1 1/4"	3.54	180
BENDTOOL-MAX-1 1/2	Bending Tool Ø 1 1/2"	3.74	180





## MULTICEN-MAX (continued)

#### **Preassembly**



**Note:** Metric Tube Nuts (MTN Series) and Bite Sleeves (MBS Series) available.

Refer to Kuriyama Hydraulic Connections Catalog pgs. 214-216.

#### PREASSEMBLY PLATES FOR MULTICEN-MAX

Part Number	Description	Tubing OD (mm)
PREPLATE-MAX-6	Preassembly Plate Ø 6 mm	6.0
PREPLATE-MAX-8	Preassembly Plate Ø 8 mm	8.0
PREPLATE-MAX-10	Preassembly Plate Ø 10 mm	10.0
PREPLATE-MAX-12	Preassembly Plate Ø 12 mm	12.0
PREPLATE-MAX-14	Preassembly Plate Ø 14 mm	14.0
PREPLATE-MAX-15	Preassembly Plate Ø 15 mm	15.0
PREPLATE-MAX-16	Preassembly Plate Ø 16 mm	16.0
PREPLATE-MAX-18	Preassembly Plate Ø 18 mm	18.0
PREPLATE-MAX-20	Preassembly Plate Ø 20 mm	20.0
PREPLATE-MAX-22	Preassembly Plate Ø 22 mm	22.0
PREPLATE-MAX-25	Preassembly Plate Ø 25 mm	25.0
PREPLATE-MAX-28	Preassembly Plate Ø 28 mm	28.0
PREPLATE-MAX-30	Preassembly Plate Ø 30 mm	30.0
PREPLATE-MAX-32	Preassembly Plate Ø 32 mm	32.0
PREPLATE-MAX-35	Preassembly Plate Ø 35 mm	35.0
PREPLATE-MAX-38	Preassembly Plate Ø 38 mm	38.0
PREPLATE-MAX-42	Preassembly Plate Ø 42 mm	42.0

# TIGHT BEND PREASSEMBLY PLATES FOR MULTICEN-MAX

Part Number	Description	Tubing OD (mm)
PREPLATE-MAX-6T	Tight Bend Preass. Plate Ø 6 mm	6.0
PREPLATE-MAX-8T	Tight Bend Preass. Plate Ø 8 mm	8.0
PREPLATE-MAX-10T	Tight Bend Preass. Plate Ø 10 mm	10.0
PREPLATE-MAX-12T	Tight Bend Preass. Plate Ø 12 mm	12.0
PREPLATE-MAX-14T	Tight Bend Preass. Plate Ø 14 mm	14.0
PREPLATE-MAX-15T	Tight Bend Preass. Plate Ø 15 mm	15.0
PREPLATE-MAX-16T	Tight Bend Preass. Plate Ø 16 mm	16.0
PREPLATE-MAX-18T	Tight Bend Preass. Plate Ø 18 mm	18.0

#### PREASSEMBLY SOCKETS FOR MULTICEN-MAX

Part Number	Description	Tubing OD (mm)
PRESOCK-MAX-6L	Preassembly Socket Ø 6 mm	6.0
PRESOCK-MAX-6S	Preassembly Socket Ø 6 mm	6.0
PRESOCK-MAX-8L	Preassembly Socket Ø 8 mm	8.0
PRESOCK-MAX-8S	Preassembly Socket Ø 8 mm	8.0
PRESOCK-MAX-10L	Preassembly Socket Ø 10 mm	10.0
PRESOCK-MAX-10S	Preassembly Socket Ø 10 mm	10.0
PRESOCK-MAX-12L	Preassembly Socket Ø 12 mm	12.0
PRESOCK-MAX-12S	Preassembly Socket Ø 12 mm	12.0
PRESOCK-MAX-14S	Preassembly Socket Ø 14 mm	14.0
PRESOCK-MAX-15L	Preassembly Socket Ø 15 mm	15.0
PRESOCK-MAX-16S	Preassembly Socket Ø 16 mm	16.0
PRESOCK-MAX-18L	Preassembly Socket Ø 18 mm	18.0
PRESOCK-MAX-20S	Preassembly Socket Ø 20 mm	20.0
PRESOCK-MAX-22L	Preassembly Socket Ø 22 mm	22.0
PRESOCK-MAX-25S	Preassembly Socket Ø 25 mm	25.0
PRESOCK-MAX-28L	Preassembly Socket Ø 28 mm	28.0
PRESOCK-MAX-30S	Preassembly Socket Ø 30 mm	30.0
PRESOCK-MAX-35L	Preassembly Socket Ø 35 mm	35.0
PRESOCK-MAX-38S	Preassembly Socket Ø 38 mm	38.0
PRESOCK-MAX-42L	Preassembly Socket Ø 42 mm	42.0





## MULTICEN-MAX (continued)

### 37° Flaring



#### FLARING TOOLS FOR MULTICEN-MAX

Part Number	Description	Tubing OD (mm)
FLAIRBLOCK-MAX-18	Flaring Block 6-18 mm	6-18
FLAIRBLOCK-MAX-42	Flaring Block 6-42 mm	6-42
FLAIRTOOL-MAX-6	Flaring Tool Ø 6 mm	6.0
FLAIRTOOL-MAX-8	Flaring Tool Ø 8 mm	8.0
FLAIRTOOL-MAX-10	Flaring Tool Ø 10 mm	10.0
FLAIRTOOL-MAX-12	Flaring Tool Ø 12 mm	12.0
FLAIRTOOL-MAX-14	Flaring Tool Ø 14 mm	14.0
FLAIRTOOL-MAX-15	Flaring Tool Ø 15 mm	15.0
FLAIRTOOL-MAX-16	Flaring Tool Ø 16 mm	16.0
FLAIRTOOL-MAX-18	Flaring Tool Ø 18 mm	18.0
FLAIRTOOL-MAX-20	Flaring Tool Ø 20 mm	20.0
FLAIRTOOL-MAX-22	Flaring Tool Ø 22 mm	22.0
FLAIRTOOL-MAX-25	Flaring Tool Ø 25 mm	25.0
FLAIRTOOL-MAX-28	Flaring Tool Ø 28 mm	28.0
FLAIRTOOL-MAX-30	Flaring Tool Ø 30 mm	30.0
FLAIRTOOL-MAX-32	Flaring Tool Ø 32 mm	32.0
FLAIRTOOL-MAX-35	Flaring Tool Ø 35 mm	35.0
FLAIRTOOL-MAX-38	Flaring Tool Ø 38 mm	38.0
FLAIRTOOL-MAX-42	Flaring Tool Ø 42 mm	42.0

#### WHITWORTH FLARING TOOLS FOR MULTICEN-MAX

Part Number	Description	Tubing OD (in)
FLAIRTOOL-MAX-1/4	Whitworth Flaring Tool Ø 1/4"	1/4
FLAIRTOOL-MAX-5/16	Whitworth Flaring Tool Ø 5/16"	5/16
FLAIRTOOL-MAX-3/8	Whitworth Flaring Tool Ø 3/8"	3/8
FLAIRTOOL-MAX-1/2	Whitworth Flaring Tool Ø 1/2"	1/2
FLAIRTOOL-MAX-5/8	Whitworth Flaring Tool Ø 5/8"	5/8
FLAIRTOOL-MAX-3/4	Whitworth Flaring Tool Ø 3/4"	3/4
FLAIRTOOL-MAX-7/8	Whitworth Flaring Tool Ø 7/8"	7/8
FLAIRTOOL-MAX-1	Whitworth Flaring Tool Ø 1"	1
FLAIRTOOL-MAX-1 1/4	Whitworth Flaring Tool Ø 1 1/4"	1 1/4
FLAIRTOOL-MAX-1 1/2	Whitworth Flaring Tool Ø 1 1/2"	1 1/2

#### TIGHT FLARING TOOLS FOR MULTICEN-MAX

Part Number	Description	Tubing OD (mm)
FLAIRTOOL-MAX-6T	Tight Flaring Tool Ø 6 mm	6.0
FLAIRTOOL-MAX-8T	Tight Flaring Tool Ø 8 mm	8.0
FLAIRTOOL-MAX-10T	Tight Flaring Tool Ø 10 mm	10.0
FLAIRTOOL-MAX-12T	Tight Flaring Tool Ø 12 mm	12.0
FLAIRTOOL-MAX-14T	Tight Flaring Tool Ø 14 mm	14.0
FLAIRTOOL-MAX-15T	Tight Flaring Tool Ø 15 mm	15.0
FLAIRTOOL-MAX-16T	Tight Flaring Tool Ø 16 mm	16.0
FLAIRTOOL-MAX-18T	Tight Flaring Tool Ø 18 mm	18.0

#### **TIGHT FLARING TOOLS FOR MULTICEN-MAX**

Part Number	Description	Tubing OD (in)
FLAIRTOOL-MAX-1/4T	Tight Flaring Tool Ø 1/4"	1/4
FLAIRTOOL-MAX-5/16T	Tight Flaring Tool Ø 5/16"	5/16
FLAIRTOOL-MAX-3/8T	Tight Flaring Tool Ø 3/8"	3/8
FLAIRTOOL-MAX-1/2T	Tight Flaring Tool Ø 1/2"	1/2
FLAIRTOOL-MAX-5/8T	Tight Flaring Tool Ø 5/8"	5/8







#### STANDARD FEATURES







Caster Wheels & Leveling Feet

Backsplash

Hose Trough



### **KBENCH4**

Modular Premium 4'L Workbench

### **KBENCH6**

Modular Premium 6'L Workbench

#### **DESCRIPTION**

A sturdy powder coated steel workbench for any shop setting. Includes hose trough and counter backsplash. Lower shelf for additional storage also included. Both caster wheels and stationary leveling feet are provided for preferred choice of setting. This workbench is optimal for standard bench mount crimper and saw setups where flexibility is desired. Adding additional workbench units can make a shop setup modularly expandable up to 24'L+. An easy choice for new shop or end user arrangements.

KBENCH4 Specifications	
Max Weight Capacity/Shelf (lbs)	1000
L x W x H (in)	46 x 38 x 40
Weight (lbs)	260
KBENCH6 Specifications	
Max Weight Capacity/Shelf (lbs)	1000
L x W x H (in)	70 x 38 x 40
Weight (lbs)	390

### **KRACK8H**

Eight Coil Horizontal Hose Rack

#### **DESCRIPTION**

Designed to optimize and organize your workshop, the KRACK8H features eight horizontal hose racks that rotate for ease in loading and unloading.

Specifications	
Max Arm Load (lbs)	473
L x W x H (in)	93.5 x 93.5 x 85.6
Weight (lbs)	474

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HoseRacks







### KRACK6H2

Six Coil Horizontal Hose Rack

#### **DESCRIPTION**

Designed to optimize and organize your workshop, the KRACK6H2 features six horizontal hose racks that pull out for ease in loading and unloading. Its small footprint is great for shops where space is at a premium.

Specifications	
Max Arm Load (lbs)	240
L x W x H (in)	41.7 x 41.7 x 78.0
Weight (lbs)	198

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### **KRACK6V**

Six Coil Vertical Hose Rack

#### **DESCRIPTION**

Designed to optimize and organize your workshop, the KRACK6V features six vertical hose racks that help facilitate winding of the hose reels. Vertical for easy winding/unwinding.

Specifications	
Max Arm Load (lbs)	352
L x W x H (in)	63.0 x 63.0 x 90.6
Weight (lbs)	240

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### KCART1

### **Short Assembly Hose Cart**

#### **DESCRIPTION**

With wheels and four trays, the KCART1 is perfectly designed to transport shorter hose assemblies around the shop.

Specifications	
Max Arm Load (lbs)	330
L x W x H (in)	36.1 x 51.2 x 79.5
Weight (lbs)	198

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### KCART2

Long Assembly Hose Cart

#### **DESCRIPTION**

With wheels and a tall frame, the KCART2 is perfectly designed to transport longer hose assemblies around the shop.

Height adjustable to accommodate various assembly lengths.

Specifications	
Max Arm Load (lbs)	1543
L x W x H (in)	59.1 x 27.2 x 56.7
Weight (lbs)	209

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### KCOIL1H-M



### Manual Horizontal Hose Coiler

#### **DESCRIPTION**

A premium manually operated horizontal hose coiler with choice of hose holding table diameters. Optional roller and reel centering devices available.

Specifications	
Max Load (lbs)	530
L x W x H (in)	59 x 59 x 54.4
Weight (lbs)	132
Hose Holder Diameter (in)	39.3 OR 59

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KCOIL







#### **DESCRIPTION**

A premium electrically operated horizontal hose coiler with choice of hose holding table diameters. Electric foot pedal included. Optional roller and reel centering devices available.

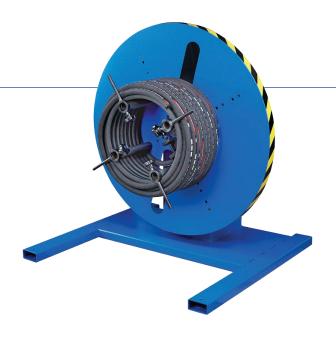
Specifications	
Max Load (lbs)	530
L x W x H (in)	59 x 59 x 54.4
Weight (lbs)	198
Hose Holder Diameter (in)	39.3 OR 59
Motor Info	0.9 HP (230V) 3 PH











## KCOIL1V-M NEW



Vertical Manual Hose Coiler

#### **DESCRIPTION**

A premium manually operated vertical hose coiler. Optional reel centering device available.

Specifications	
Max Load (lbs)	530
L x W x H (in)	43.3 x 39.3 x 45.4
Weight (lbs)	317
Hose Holder Diameter (in)	41.7

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### **KCOIL2HV-230/3**



Adjustable Electric Hose Coiler

#### **DESCRIPTION**

A premium and highly capable electrically operated adjustable horizontal to vertical hose coiler. Electric handheld control included. Optional reel centering device available.

Specifications	
Max Load (lbs)	1100
L x W x H (in)	80.7 x 80.7 x 82.2
Weight (lbs)	1100
Hose Holder Diameter (in)	77.1
Maximum Hose ID (in)	2 1/2
Motor Info	5 HP (230V) 3PH

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## KCOIL3H-230/3



Horizontal Electric Hose Coiler

#### **DESCRIPTION**

A premium and highly capable electrically operated horizontal hose coiler. Electric handheld control included Ideal for coiling of larger diameter hoses.

Specifications	
Max Load (lbs)	2200
L x W x H (in)	96.1 x 96.1 x 68.2
Weight (lbs)	1100
Hose Holder Diameter (in)	96.1
Maximum Hose ID (in)	8
Motor Info	4 HP (230V) 3PH

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#### **HOSE MEASUREMENT**

### **KINCHCOUNT1**



**Hose Inch Counter** 

#### **DESCRIPTION**

A time-saving height adjustable manually operated hose measurement tool.

Specifications	
Measurement Tolerance (% +/-)	2
L x W x H (in)	32 x 20 x 30.7
Weight (lbs)	1100
Hose ID Operating Range (in)	1/4 - 1

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#### **HOSE MODIFICATION**

### KPINPRICK1



Hose Pin Pricker

#### **DESCRIPTION**

A durable and depth adjustable manually operated hose cover pin pricking tool for perfect workbench use.

Specifications	
Hose OD Operating Range (")	0.3 - 3.1
L x W x H (in)	6.6 x 6.6 x 18.7
Weight (lbs)	1100

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## Washing





## **Filtering**









Additional types of hose and tubing processing equipment are available upon request. Please contact Kuriyama Customer Service for details.

### **Test Benches**





### **Tube Benders**







## Flaring and Preassembly









Additional types of hose and tubing processing equipment are available upon request. Please contact Kuriyama Customer Service for details.

## **Marking**





## **Deburring**









Additional types of hose and tubing processing equipment are available upon request. Please contact Kuriyama Customer Service for details.

## **Marking & Cutting Lines**



## **Mobile Workshops**









## **Notes**



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Hose or tubing used in bent configurations will be subjected to increased abrasion. Hose clamps or couplings may loosen after initial installation and all sections of hose and tubing including connections, couplings, clamps, conductivity and bonding should be inspected frequently, regularly and consistently, and should be replaced, adjusted or re-tightened for the avoidance of leakage, for the prevention of injuries or damages, and for general safety purposes. Except as indicated in its Limited Warranty, Seller shall not be liable or responsible for direct or indirect injuries or damages caused by or attributed to the failure or malfunction of any Products sold or distributed by it.

Purchasers or users of the Products should frequently and consistently undertake inspections and protective measures with respect to the use and application of Products, which should include the examination of tube and cover, conditions of the hose or tubing, and the identification, repair or replacement of sections showing cracking, blistering, separations, internal and external abrasions, leaking or slipped couplings or connections and make proper proof tests.

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